

### Latest Trend of Drug Quality in Korea

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- Status of KFDA
- CMC, GRP and CTD
- DMF
- GMP
- Quality Control on the market
- International Harmonization



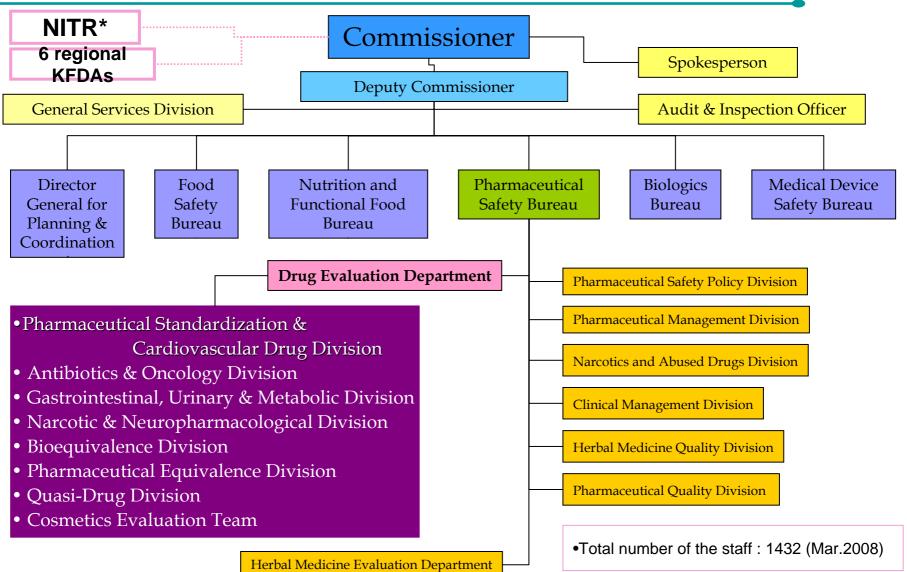


 National Chemistry Laboratory (NCL) National Institute of Health (NIH) The National Institute of Safety Research (NISR) Korea Food and Drug Safety Headquarter **1998 Korea Food and Drug Administration** Reorganization of KFDA





# Organization Chart of KFDA





- **OTotal : 1432 (Mar. 2008)** 
  - Main Campus : 665, NITR : 137 Regional : 630
- **O Pharmaceutical Safety Bureau 175** 
  - 6 Divisions
  - Drug Evaluation Department (8 Divisions)79
  - Herbal Medicine Department (3 Divisions) 29
- O Biological Safety Bureau 84
- O Medical Devices Safety Bureau : 75





#### **Equal Development of the Country**

Localization of government agencies

Moving in 2010





Korea Food and Drug Administration (KFDA)

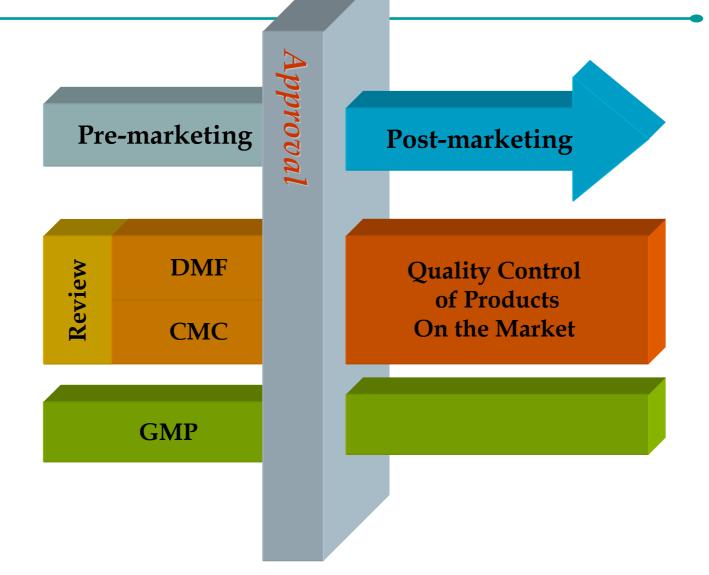
National Institute of Toxicological Research (NITR) Center for Disease Control (CDC), National Institute of Health (NIH) The Korea Health Industry Development Institute (KHIDI) Korea Human Resources Development Institute for Health and Welfare (KHRDI)

### History of Pharmaceutical Environment

| 1950-1970  | 1980s                            | 1990s                               | 2000s   |
|--|----------------------------------|-------------------------------------|---|
|  |                                  | GMP(1994)<br>GCP(1995)<br>GLP(1997) | cGMP(2008)<br>GSP<br>DMF(2002)<br>IND (2002)<br>GRP(2004) |
|  |                                  |                                     | CTD(2009)   |
| Early Step<br>of<br>Pharmaceu<br>tical<br>Industry | Concern of<br>NME<br>Development | Start of NME<br>Development         | NME<br>Development  |











#### **Pharmaceutical Affairs Law**

#### The Enforcement Regulation of the Pharmaceutical Affairs Law

- 1. The Regulation for Approval of Manufacturer and Manufacture (Import) of Drugs
- 2. The Regulation for Evaluation on the Safety and Efficacy of Drugs
- 3. The Regulation for Specifications and Test Procedures of Drugs
- 4. The Regulation of Clinical study protocol approval process



# Pharmaceutical Law and Regulations

- The Pharmaceutical Affairs Law
- The Enforcement Regulation of the Pharmaceutical Affairs Law
- The Regulation for Approval of Manufacturer and Manufacture (Import) of Drugs
- The Regulation for Evaluation on the Safety and Efficacy of Drugs
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- Guideline for test method validations
- Guideline for residual solvents
- Guideline for dissolution testing of solid oral dosage forms
- Guideline for preparation of specification and test method documents of narcotics diagnosis kit



### Review of Chemistry, Manufacturing & Control (CMC)





- Korea Pharmacopoeia 9th Ed.(in Korean) 2007.12
- Korea Pharmacopoeia 9th Ed.(in English) 2008.12
- Korean Pharmaceutical Codex 3rd Ed. (2007)
- Antibiotics Standards (2007)

# Data Requirements for Quality Evaluation

- Origin or discovery & pharmaceutical development
- Data on use in local or foreign countries
- Data on drug substances
  - Structural characterization
  - Physical and chemical characterization
  - Manufacturing process
  - Justification of specification & analytical procedures
  - Batch analysis
  - Reference standards and reagents
- Data on drug products
  - Components of drug product (including control of excipients)
  - Manufacturing process
  - Justification of specification & analytical procedures
  - Batch analysis
  - Reference standards and reagents

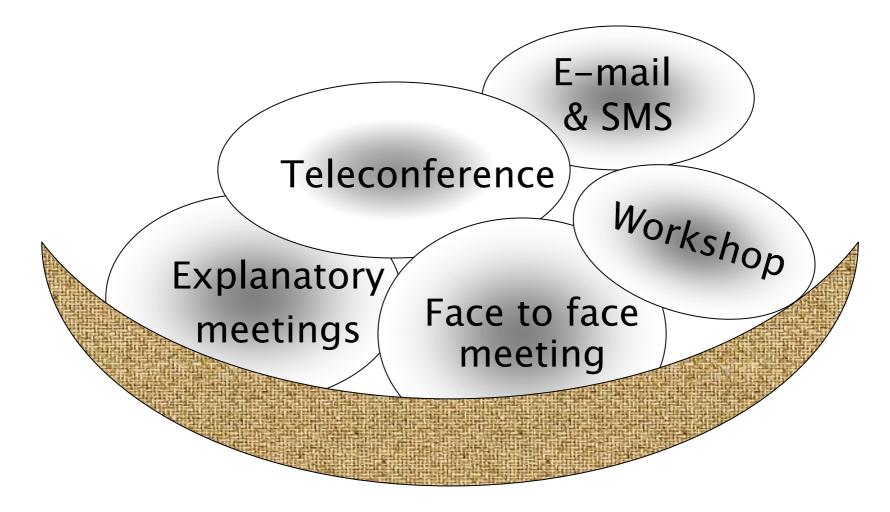


- After 2004.2.4., KFDA has engaged in the Good Review Practices
- Objective
  - Recognize that format influences content by imposing a logic to the review
  - Builds in quality by shaping both the conduct of the review and the presentation of the review results
  - Guarantee of quality, efficiency, clarity, transparency, consistency of the review results



- Review template for CMC, DMF, Pharm/Tox and clinical data review
- Training programs for reviewer
  - Clinical Trial Course
  - Seminar
  - Workshop
  - Symposium
- Disclosure of Review Results
- Dialogues between customers and the KFDA
  - Internal experts meeting
  - External advisory committee



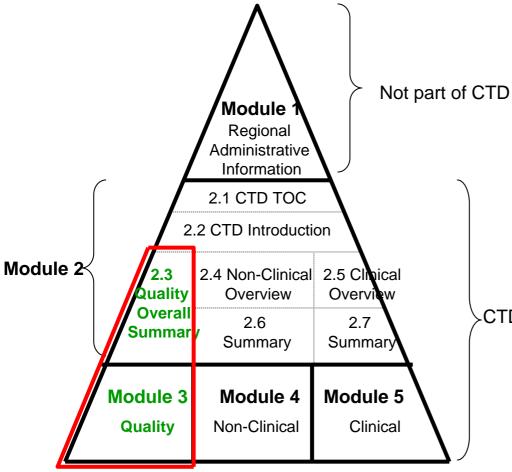






- CTD
  - March 2009 : New chemical entities
  - March 2010 : A drug product that is not new but subject to review of safety and efficacy
    - New formulation, new combination of 2 or more active ingredient, increase or decrease in strength, new salts or isomers, new indication

### **CTD Organization: Diagrammatic Representation**



#### **5** Modules

Module 1 Regional Requirements (EU/FDA/MHLW) Module 2 Summary Module 3 Quality Module 4 Non-Clinical Module 5 Clinical

-CTD

Note: Additional regional requirements are also specified in each Module 2-5.



KAN

- 3.1 Table of Contents
- 3.2 Body of Data
  - 3.2.S Drug Substance
    - 3.2.S.1 General Information
    - 3.2.S.2 Manufacture
    - 3.2.S.3 Characterization
    - 3.2.S.4 Control of Drug Substance
    - 3.2.S.5 Reference Standard
    - 3.2.S.6 Container Closure System
    - 3.2.S.7 Stability

# CTD related to Quality

KA

- 3.2.P DRUG PRODUCT
  - 3.2.P.1 Description & Composition
  - **3.2.P.2** Pharmaceutical Development
  - 3.2.P.3 Manufacture
  - 3.2.P.4 Control of Excipients
  - 3.2.P.5 Control of Drug Product
  - 3.2.P.6 Reference Standard
  - 3.2.P.7 Container Closure System
  - 3.2.P.8 Stability
- 3.2.A Appendices
  - **3.2.A.1 Facilities and Equipment**
  - **3.2.A.2 Adventitious Agents**
  - **3.2.A.3 Novel Excipients**
- 3.2.R Regional Information
- 3.3 Literature References



### **Drug Master File (DMF)**





### KDMF : API registration system (effective as of July 1<sup>st</sup>, 2002)

### • Background

- Concerns about using low quality of drug substances
- Quality control of drug substances

#### Scope

- New chemical entities used as APIS
- Phase-in of other APIs registration

# Only drug substances registered can be used.

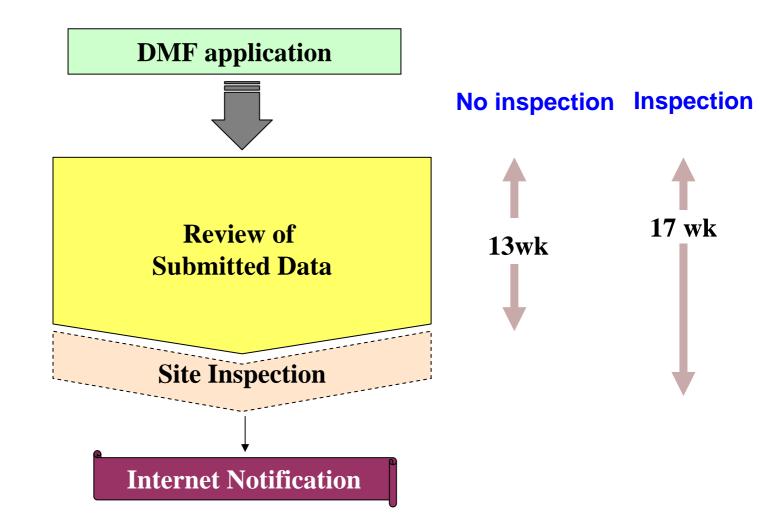




- 2002 : API for new chemical entities
- 2005 : added 77 APIs : gliclazide etc
- 2006 : added human placenta
- 2007 : added 22 APIs : domferidone etc
- 2008 : added 14 APIs : norfloxacin etc

## Standard Review Procedure





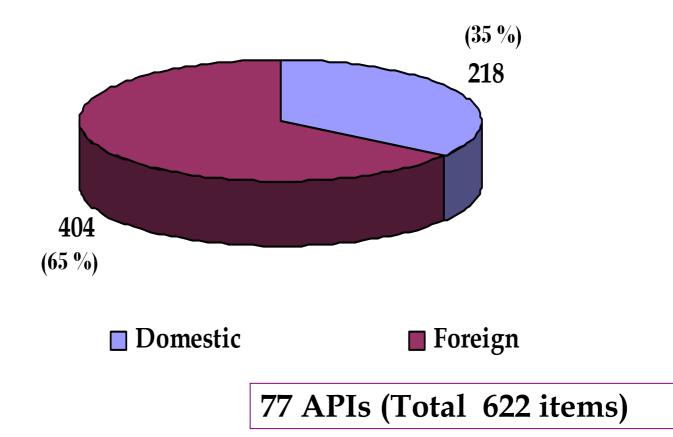
# Data Requirements for DMF Review

- 1. Data on facilities of manufacturing site
- 2. Data on physico-chemical properties and stability
- 3. Manufacturing process, packaging, containers and cautions, etc.
- 4. GMP certificate or documents required for GMP application
- 5. Data on batch analysis, analytical methods, and used solvents
- 6. Samples

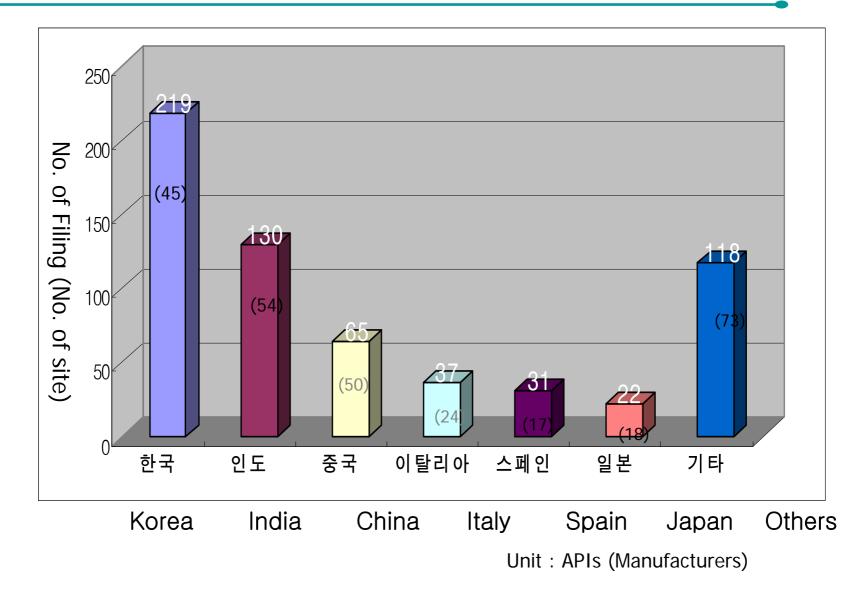
For the detail requirements, please see here  $\rightarrow$ 







77 APIs filed



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Manufacturing Plant Inspection

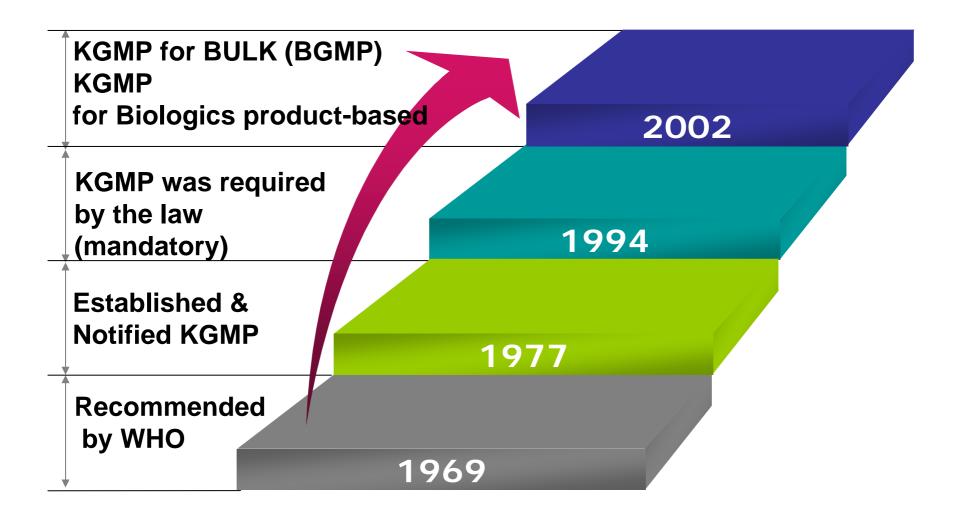
- Before a drug substance is registered, KFDA officers conduct inspections of domestic and foreign plants
- Inspection waiver before a drug registration
  - Manufacturing plant previously accepted by KFDA DMF inspection
  - Submitting GMP certification (or US FDA EIR, etc) including the drug name of ICH countries
  - Submitting GMP certification of international authorization Organization (ex: EDQM, WHO, EMEA)
    - Inspection report including the drug name
  - \* Exception a sterile drug, a drug manufactured by fermentation process and etc.

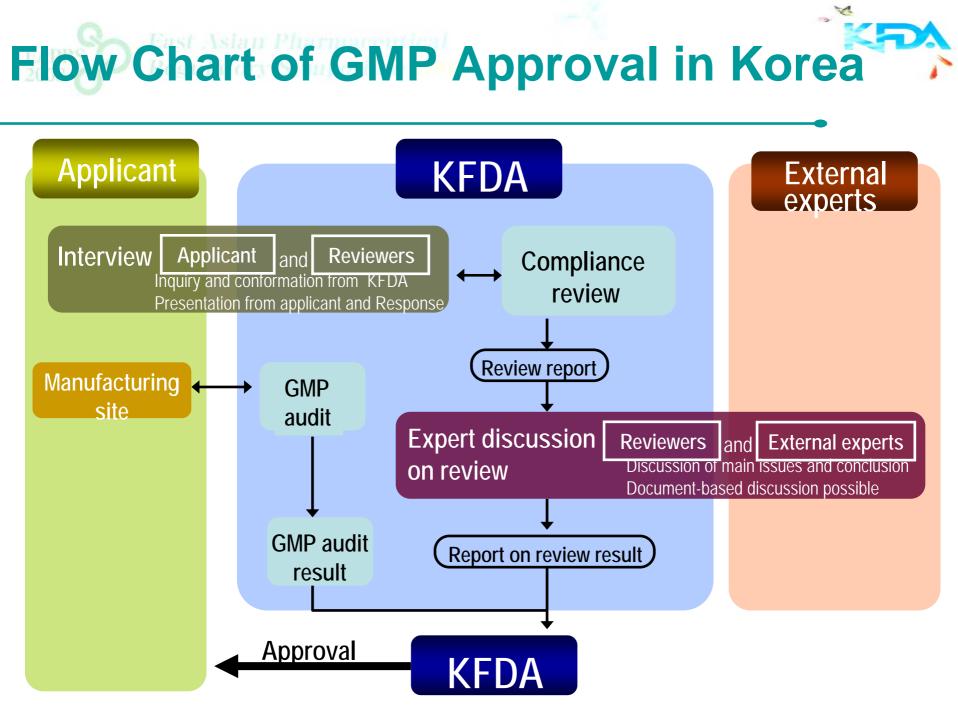


### **Good Manufacturing Practice (GMP)**











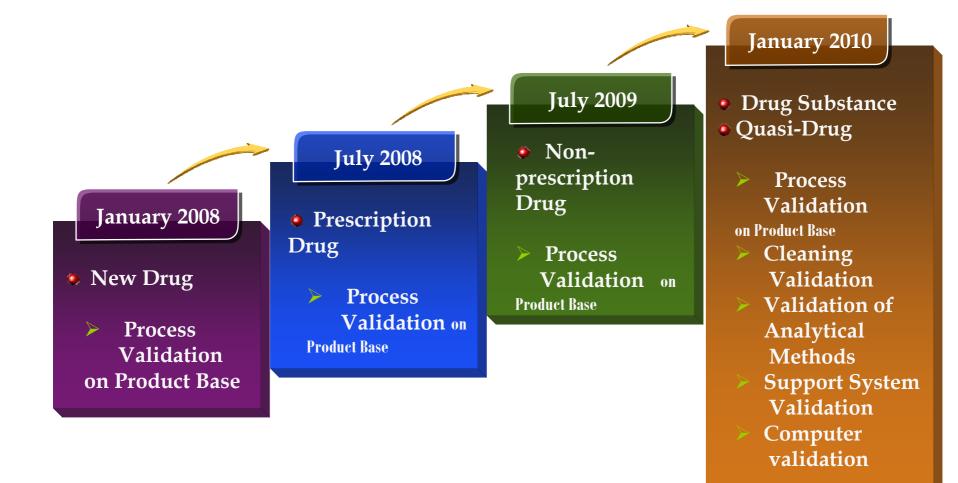


- 120 days for review and inspection
- GMP management by formulation (Not by product)
- Optional GMP education for manufacturer (Not mandatory)
- Authorization of GMP facility & operation system by document review & inspection
- Lack of GMP rules for herbal medicine
- Lack of GMP rules for clinical trial medicine
- Validation (Recommendation)

## **Revision of KGMP Regulation**

- Background
  - To improve the current KGMP to the international level
  - Korean pharmaceutical companies could be internationally competitive
  - International collaboration on GMP like PIC/S
- Major Changes
  - Pre-approval KGMP (Product-based)
  - Process Validation

# Road Map for GMP Upgrade





- Prospective Validation for critical processes of each product that could impact on the product quality
- Concurrent or Retrospective validation could be considered in limited cases.
- Categories
  - Prospective Validation
    - Consecutive 3 lots manufactured in a full scale
    - Conducted before marketing
  - Concurrent Validation
    - Consecutive 3 lots manufactured in a full scale
    - Conducted while marketing is continued in limited cases
  - Retrospective Validation
    - Consecutive 10-30 lots manufactured in a full scale, including deviated lots
    - Review of batch records and stability data, etc.
    - No change of composition, manufacturing process & equipment
  - Re-validation
    - Conducted periodically or for major changes in drug substance, process, equipment, etc.





| General-KGMP                |                            | IND-KGMP                         |
|-----------------------------|----------------------------|----------------------------------|
| Pharmacist                  | Authorized<br>manufacturer | Pharmacist or Non-<br>pharmacist |
| Limited to Contract<br>Unit | Range of quality unit      | Not Limited                      |
| Mandatory                   | Validation                 | Optional                         |
| Mandatory                   | Qualification              | Optional                         |
| 3 Lot                       | Quantity                   | Not available                    |





### Quality Control of Products on the Market



KRA

- Monitoring the quality of pharmaceutical products on the market
  - 2007 : 2,000 products
  - 2008 : 2,400 products
    - Pharmaceutical Bureau : 300 products
    - 6 Regional KFDAs : 2,100 products



KAN

- Japan-China-Korea Director-General Level Meeting 2008.4.14 Japan, Tokyo
- 2008 East Asian Pharmaceutical Regulatory Symposium 2008.4.14-15 Tokyo, Japan
- 13th ICDRA meeting in Switzerland, Bern 2008.9.16-21
- 44th DIA Meeting in USA, Boston 2008.6.21-28
- US FDA's CDER Forum for International Drug Regulatory Authorities
- APEC Meeting
- ICH Meeting in USA, Oregon





Facilitation Science-based Quality Assessment Comprehensive Understanding of Manufacturing Process and Products





국립보건연구원

한국보건산업진용율

Safe country for food and pharmaceutical product Inkyu Kim, Ph.D. at the level of advanced countries which can obtain outstanding trust among the nationals **Drug Evaluation Department, KFDA** 

ありがとうござし

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질뱅관리본

Knowing the entire nation's hope for reliable safety management, KFDA has established 24 policy objectives in 4 major areas such as food / nutrition and functional food, pharmaceutical / biologics products, medical devices and toxicological research for the promise of a safer world. Email: inkyukim123@yahoo.com,

Making a safe and reliable world where the entire nation can enjoy healthy lives is a long-cherished desire of all.

This is the bird's eye-view of Osong Bio Science Research Complex slated is a the month of the kind a go.kr

