

1 **2.2.31. ELECTROPHORESIS**

2 SODIUM DODECYL SULFATE POLYACRYLAMIDE GEL ELECTROPHORESIS (SDS-
3 PAGE) - UNIFORM PERCENTAGE GELS

4 **Scope.** Polyacrylamide gel electrophoresis is used for the qualitative characterisation of
5 proteins in biological preparations, for control of purity and for quantitative determinations.

6 **Purpose.** Analytical gel electrophoresis is an appropriate method with which to identify and
7 to assess the homogeneity of proteins in pharmaceutical preparations. The method is routinely
8 used for the estimation of protein subunit molecular masses and for determination of the
9 subunit compositions of purified proteins.

10 Ready-to-use gels and reagents are commercially available and can be used instead of those
11 described in this text, provided that they give equivalent results and that they meet the validity
12 requirements given below under Validation of the test.

13 **CHARACTERISTICS OF POLYACRYLAMIDE GELS**

14 The sieving properties of polyacrylamide gels are established by the three-dimensional
15 network of fibres and pores which is formed as the bifunctional bisacrylamide cross-links
16 adjacent polyacrylamide chains. Polymerisation is usually catalysed by a free radical-
17 generating system composed of ammonium persulfate and
18 *N,N,N',N'*tetramethylethylenediamine; (TEMED).

19 As the acrylamide concentration of a gel increases, its effective pore size decreases. The
20 effective pore size of a gel is operationally defined by its sieving properties; that is, by the
21 resistance it imparts to the migration of macromolecules. There are limits on the acrylamide
22 concentrations that can be used. As the pore size of a gel decreases, the migration rate of a
23 protein through the gel decreases. By adjusting the pore size of a gel, through manipulating
24 the acrylamide concentration, the resolution of the method can be optimised for a given
25 protein product. Thus, a given gel is physically characterised by its respective composition of
26 acrylamide and bisacrylamide.

27 In addition to the composition of the gel, the state of the protein is an important component to
28 the electrophoretic mobility. In the case of proteins, the electrophoretic mobility is dependent
29 on the pK value of the charged groups and the size of the molecule. It is influenced by the
30 type, the concentration and the pH of the buffer, by the temperature and the field strength, and
31 by the nature of the support material.

32 **DENATURING POLYACRYLAMIDE GEL ELECTROPHORESIS**

33 The method cited as an example is limited to the analysis of monomeric polypeptides with a
34 mass range of 14 000 to 100 000 daltons. It is possible to extend this mass range by various

35 techniques (e.g. gradient gels, particular buffer system). For instance, Tricine–SDS gels, using
36 tricine instead of glycine (in the method described here) as the trailing ion, can separate very
37 small proteins and peptides under 10 000-15 000 daltons.

38 Denaturing polyacrylamide gel electrophoresis using glycine sodium dodecyl sulfate (SDS-
39 PAGE) is the most common mode of electrophoresis used in assessing the pharmaceutical
40 quality of protein products and will be the focus of the example method. Typically, analytical
41 electrophoresis of proteins is carried out in polyacrylamide gels under conditions that ensure
42 dissociation of the proteins into their individual polypeptide subunits and that minimise
43 aggregation. Most commonly, the strongly anionic detergent sodium dodecyl sulfate (SDS) is
44 used in combination with heat to dissociate the proteins before they are loaded on the gel. The
45 denatured polypeptides bind to SDS, become negatively charged and exhibit a consistent
46 charge-to-mass ratio regardless of protein type. Because the amount of SDS bound is almost
47 always proportional to the molecular mass of the polypeptide and is independent of its
48 sequence, SDS-polypeptide complexes migrate through polyacrylamide gels with mobilities
49 dependent on the size of the polypeptide.

50 The electrophoretic mobilities of the resultant detergent-polypeptide complexes all assume the
51 same functional relationship to their molecular masses. SDS complexes will migrate toward
52 the anode in a predictable manner, with low molecular mass complexes migrating faster than
53 larger ones. The molecular mass of a protein can therefore be estimated from its relative
54 mobility in calibrated SDS-PAGE and the intensity of a single band relative to other
55 undesired bands in such a gel can be a measure of purity.

56 Modifications to the polypeptide backbone, such as *N*- or *O*-linked glycosylation, can change
57 the apparent molecular mass of a protein since SDS does not bind to a carbohydrate moiety in
58 a manner similar to a polypeptide; therefore, a consistent charge-to-mass ratio is not
59 maintained.

60 Depending on the extent of glycosylation and other post-translational modifications, the
61 apparent molecular mass of proteins may not be a true reflection of the mass of the
62 polypeptide chain.

63 **Reducing conditions.** Polypeptide subunits and three-dimensional structure are often
64 maintained in proteins by the presence of disulfide bonds. A goal of SDS-PAGE analysis
65 under reducing conditions is to disrupt this structure by reducing disulfide bonds. Complete
66 denaturation and dissociation of proteins by treatment with 2-mercaptoethanol (2-ME) or
67 dithiothreitol (DTT) will result in unfolding of the polypeptide backbone and subsequent
68 complexation with SDS. Using these conditions, the molecular mass of the polypeptide
69 subunits can reasonably be calculated by linear regression (or, more closely, by non linear
70 regression) in the presence of suitable molecular mass standards.

71 **Non-reducing conditions.** For some analyses, complete dissociation of the protein into
72 subunit peptides is not desirable. In the absence of treatment with reducing agents such as 2-
73 ME or DTT, disulfide covalent bonds remain intact, preserving the oligomeric form of the
74 protein. Oligomeric SDS-protein complexes migrate more slowly than their SDS-polypeptide
75 subunits. In addition, non-reduced proteins may not be completely saturated with SDS and,
76 hence, may not bind the detergent in a constant mass ratio. Moreover, intra-chain disulphide
77 bonds constrain the molecular shape, usually in such a way as to reduce the Stokes radius of
78 the molecule, thereby reducing the apparent molecular mass M_r . This makes molecular mass
79 determinations of these molecules by SDS-PAGE less straightforward than analyses of fully
80 denatured polypeptides, since it is necessary that both standards and unknown proteins be in
81 similar configurations for valid comparisons.

82 **CHARACTERISTICS OF DISCONTINUOUS BUFFER SYSTEM GEL** 83 **ELECTROPHORESIS**

84 The most popular electrophoretic method for the characterisation of complex mixtures of
85 proteins uses a discontinuous buffer system involving two contiguous, but distinct gels: a
86 resolving or separating (lower) gel and a stacking (upper) gel. The two gels are cast with
87 different porosities, pH, and ionic strengths. In addition, different mobile ions are used in the
88 gel and electrode buffers. The buffer discontinuity acts to concentrate large volume samples
89 in the stacking gel, resulting in improved resolution. When power is applied, a voltage drop
90 develops across the sample solution which drives the proteins into the stacking gel. Glycinate
91 ions from the electrode buffer follow the proteins into the stacking gel. A moving boundary
92 region is rapidly formed with the highly mobile chloride ions in the front and the relatively
93 slow glycinate ions in the rear. A localised high-voltage gradient forms between the leading
94 and trailing ion fronts, causing the SDS-protein complexes to form into a thin zone (stack)
95 and migrate between the chloride and glycinate phases. Within broad limits, regardless of the
96 height of the applied sample, all SDS-proteins condense into a very narrow region and enter
97 the resolving gel as a well-defined, thin zone of high protein density. The large-pore stacking
98 gel does not retard the migration of most proteins and serves mainly as an anti-convective
99 medium. At the interface of the stacking and resolving gels, the proteins experience a sharp
100 increase in retardation due to the restrictive pore size of the resolving gel and the buffer
101 discontinuity, which also contributes to unstacking of the proteins. Once in the resolving gel,
102 proteins continue to be slowed by the sieving of the matrix. The glycinate ions overtake the
103 proteins, which then move in a space of uniform pH formed by the
104 tris(hydroxymethyl)aminomethane and glycine. Molecular sieving causes the SDS-
105 polypeptide complexes to separate on the basis of their molecular masses.

106 **PREPARING VERTICAL DISCONTINUOUS BUFFER SDS POLYACRYLAMIDE** 107 **GELS**

108 This section describes the preparation of gels using particular instrumentation. This does not
109 apply to pre-cast gels. For pre-cast gels or any other commercially available equipment, the
110 manufacturer's instructions should be used for guidance.

111 The use of commercial reagents that have been purified in solution is recommended. When
112 this is not the case and where the purity of the reagents used is not sufficient, a pre-treatment
113 is applied. For instance, any solution sufficiently impure to require filtration must also be
114 deionised with a mixed bed (anion/cation exchange) resin to remove acrylic acid and other
115 charged degradation products. Unopened, gas-sparged (with argon or nitrogen)
116 acrylamide/bisacrylamide solutions and persulfate solid that is kept dry in a dessiccator or a
117 sealed bottle containing silicagel are stable for long periods. Fresh ammonium persulfate
118 solutions are prepared daily.

119 **Assembling the gel moulding cassette.** Clean the two glass plates (size: e.g. 10 cm × 8 cm),
120 the polytetrafluoroethylene comb, the two spacers and the silicone rubber tubing (diameter e.g.
121 0.6 mm × 35 cm) with mild detergent and rinse extensively with water, followed by
122 dehydrated alcohol, and allow the plates to dry at room temperature. Note: drying with a
123 towel or a tissue may introduce stainable contamination, whereas using air drying prevents
124 this risk. Lubricate the spacers and the tubing with non-silicone grease. Apply the spacers
125 along each of the two short sides of the glass plate 2 mm away from the edges and 2 mm
126 away from the long side corresponding to the bottom of the gel. Begin to lay the tubing on the
127 glass plate by using one spacer as a guide. Carefully twist the tubing at the bottom of the
128 spacer and follow the long side of the glass plate. While holding the tubing with one finger
129 along the long side twist again the tubing and lay it on the second short side of the glass plate,
130 using the spacer as a guide. Place the second glass plate in perfect alignment and hold the
131 mould together by hand pressure. Apply two clamps on each of the two short sides of the
132 mould. Carefully apply four clamps on the longer side of the gel mould thus forming the
133 bottom of the gel mould. Verify that the tubing is running along the edge of the glass plates
134 and has not been extruded while placing the clamps. The gel mould is now ready for pouring
135 the gel.

136 **Preparation of the gel.** In a discontinuous buffer SDS polyacrylamide gel, it is recommended
137 to pour the resolving gel, let the gel set, and then pour the stacking gel since the composition
138 of the two gels in acrylamide-bisacrylamide, buffer and pH are different.

139 *Preparation of the resolving gel.* In a conical flask, prepare the appropriate volume of solution
140 containing the desired concentration of acrylamide for the resolving gel, using the values
141 given in Table 2.2.31.-1. Mix the components in the order shown. Where appropriate, before
142 adding the ammonium persulfate solution and the TEMED, filter the solution if necessary
143 under vacuum through a cellulose acetate membrane (pore diameter 0.45 µm). Keep the
144 solution under vacuum, while swirling the filtration unit, until no more bubbles are formed in

145 the solution. Add appropriate amounts of ammonium persulfate solution and TEMED as
146 indicated in Table 2.2.31.-1, swirl and pour immediately into the gap between the two glass
147 plates of the mould. Leave sufficient space for the stacking gel (the length of the teeth of the
148 comb plus 1 cm). Using a tapered glass pipette, carefully overlay the solution with water-
149 saturated isobutanol. Leave the gel in a vertical position at room temperature to allow
150 polymerisation.

Table 2.2.31-1. – Preparation of resolving gel

Solution components	Component volumes (mL) per gel mould volume of							
	5 mL	10 mL	15 mL	20 mL	25 mL	30 mL	40 mL	50 mL
6 per cent acrylamide								
Water R	2.6	5.3	7.9	10.6	13.2	15.9	21.2	26.5
Acrylamide solution ⁽¹⁾	1.0	2.0	3.0	4.0	5.0	6.0	8.0	10.0
1.5 M Tris (pH 8.8) ⁽²⁾	1.3	2.5	3.8	5.0	6.3	7.5	10.0	12.5
100 g/L SDS ⁽³⁾	0.05	0.1	0.15	0.2	0.25	0.3	0.4	0.5
100 g/L APS ⁽⁴⁾	0.05	0.1	0.15	0.2	0.25	0.3	0.4	0.5
TEMED ⁽⁵⁾	0.004	0.008	0.012	0.016	0.02	0.024	0.032	0.04
8 per cent acrylamide								
Water R	2.3	4.6	6.9	9.3	11.5	13.9	18.5	23.2
Acrylamide solution ⁽¹⁾	1.3	2.7	4.0	5.3	6.7	8.0	10.7	13.3
1.5 M Tris (pH 8.8) ⁽²⁾	1.3	2.5	3.8	5.0	6.3	7.5	10.0	12.5
100 g/L SDS ⁽³⁾	0.05	0.1	0.15	0.2	0.25	0.3	0.4	0.5
100 g/L APS ⁽⁴⁾	0.05	0.1	0.15	0.2	0.25	0.3	0.4	0.5
TEMED ⁽⁵⁾	0.003	0.006	0.009	0.012	0.015	0.018	0.024	0.03
10 per cent acrylamide								
Water R	1.9	4.0	5.9	7.9	9.9	11.9	15.9	19.8
Acrylamide solution ⁽¹⁾	1.7	3.3	5.0	6.7	8.3	10.0	13.3	16.7
1.5 M Tris (pH 8.8) ⁽²⁾	1.3	2.5	3.8	5.0	6.3	7.5	10.0	12.5
100 g/L SDS ⁽³⁾	0.05	0.1	0.15	0.2	0.25	0.3	0.4	0.5
100 g/L APS ⁽⁴⁾	0.05	0.1	0.15	0.2	0.25	0.3	0.4	0.5
TEMED ⁽⁵⁾	0.002	0.004	0.006	0.008	0.01	0.012	0.016	0.02
12 per cent acrylamide								
Water R	1.6	3.3	4.9	6.6	8.2	9.9	13.2	16.5
Acrylamide solution ⁽¹⁾	2.0	4.0	6.0	8.0	10.0	12.0	16.0	20.0
1.5 M Tris (pH 8.8) ⁽²⁾	1.3	2.5	3.8	5.0	6.3	7.5	10.0	12.5
100 g/L SDS ⁽³⁾	0.05	0.1	0.15	0.2	0.25	0.3	0.4	0.5
100 g/L APS ⁽⁴⁾	0.05	0.1	0.15	0.2	0.25	0.3	0.4	0.5
TEMED ⁽⁵⁾	0.002	0.004	0.006	0.008	0.01	0.012	0.016	0.02
14 per cent acrylamide								
Water R	1.4	2.7	3.9	5.3	6.6	8.0	10.6	13.8
Acrylamide solution ⁽¹⁾	2.3	4.6	7.0	9.3	11.6	13.9	18.6	23.2
1.5 M Tris (pH 8.8) ⁽²⁾	1.2	2.5	3.6	5.0	6.3	7.5	10.0	12.5
100 g/L SDS ⁽³⁾	0.05	0.1	0.15	0.2	0.25	0.3	0.4	0.5
100 g/L APS ⁽⁴⁾	0.05	0.1	0.15	0.2	0.25	0.3	0.4	0.5
TEMED ⁽⁵⁾	0.002	0.004	0.006	0.008	0.01	0.012	0.016	0.02

151

Solution components	Component volumes (mL) per gel mould volume of							
	5 mL	10 mL	15 mL	20 mL	25 mL	30 mL	40 mL	50 mL
15 per cent acrylamide								
Water R	1.1	2.3	3.4	4.6	5.7	6.9	9.2	11.5
Acrylamide solution ⁽¹⁾	2.5	5.0	7.5	10.0	12.5	15.0	20.0	25.0
1.5 M Tris (pH 8.8) ⁽²⁾	1.3	2.5	3.8	5.0	6.3	7.5	10.0	12.5
100 g/L SDS ⁽³⁾	0.05	0.1	0.15	0.2	0.25	0.3	0.4	0.5
100 g/L APS ⁽⁴⁾	0.05	0.1	0.15	0.2	0.25	0.3	0.4	0.5
TEMED ⁽⁵⁾	0.002	0.004	0.006	0.008	0.01	0.012	0.016	0.02

152

153 (1) Acrylamide solution: 30 per cent acrylamide/bisacrylamide(29:1) solution R.

154 (2) 1.5 M Tris (pH 8.8): 1.5 M tris-hydrochloride buffer solution pH 8.8 R.

155 (3) 100 g/L SDS: a 100 g/L solution of sodium dodecyl sulfate R.

156 (4) 100 g/L APS: a 100 g/L solution of ammonium persulfate R. Ammonium persulfate provides the free radicals
157 that drive polymerisation of acrylamide and bisacrylamide. Since ammonium persulfate solution decomposes
158 rapidly, fresh solutions must be prepared daily.

159 (5) TEMED: tetramethylethylenediamine R.

160 *Preparation of the stacking gel.* After polymerisation is complete (about 30 min), pour off the
161 isobutanol and wash the top of the gel several times with water to remove the isobutanol
162 overlay and any unpolymerised acrylamide. Drain as much fluid as possible from the top of
163 the gel, and then remove any remaining water with the edge of a paper towel.

164 In a conical flask, prepare the appropriate volume of solution containing the desired
165 concentration of acrylamide, using the values given in Table 2.2.31.-2. Mix the components in
166 the order shown. Where appropriate, before adding the ammonium persulfate solution and the
167 TEMED, filter the solution if necessary under vacuum through a cellulose acetate membrane
168 (pore diameter: 0.45 µm). Keep the solution under vacuum, while swirling the filtration unit,
169 until no more bubbles are formed in the solution. Add appropriate amounts of ammonium
170 persulfate solution and TEMED as indicated in Table 2.2.31.-2. Swirl and pour immediately
171 into the gap between the two glass plates of the mould directly onto the surface of the
172 polymerised resolving gel. Immediately insert a clean polytetrafluoroethylene comb into the
173 stacking gel solution, being careful to avoid trapping air bubbles. Add more stacking gel
174 solution to fill the spaces of the comb completely. Leave the gel in a vertical position and
175 allow to polymerise at room temperature.

Table 2.2.31.-2. – Preparation of stacking gel

Solution components	Component volumes (mL) per gel mould volume of							
	1 mL	2 mL	3 mL	4 mL	5 mL	6 mL	8 mL	10 mL
Water R	0.68	1.4	2.1	2.7	3.4	4.1	5.5	6.8
Acrylamide solution ⁽¹⁾	0.17	0.33	0.5	0.67	0.83	1.0	1.3	1.7
1.0 M Tris (pH 6.8) ⁽²⁾	0.13	0.25	0.38	0.5	0.63	0.75	1.0	1.25
100 g/L SDS ⁽³⁾	0.01	0.02	0.03	0.04	0.05	0.06	0.08	0.1
100 g/L APS ⁽⁴⁾	0.01	0.02	0.03	0.04	0.05	0.06	0.08	0.1
TEMED ⁽⁵⁾	0.001	0.002	0.003	0.004	0.005	0.006	0.008	0.01

176

177 (1) Acrylamide solution: 30 per cent acrylamide/bisacrylamide (29:1) solution R.

178 (2) 1.0 M Tris (pH 6.8): 1 M tris-hydrochloride buffer solution pH 6.8 R.

179 (3) 100 g/L SDS: a 100 g/L solution of sodium dodecyl sulfate R.

180 (4) 100 g/L APS: a 100 g/L solution of ammonium persulfate R. Ammonium persulfate provides the free radicals
181 that drive polymerisation of acrylamide and bisacrylamide. Since ammonium persulfate solution decomposes
182 rapidly, fresh solutions must be prepared daily.

183 (5) TEMED: tetramethylethylenediamine R.

184

185 Preparation of the sample

186 Unless otherwise specified in the specific monograph the samples can be prepared as follows:

187 Sample buffer (non-reducing conditions). Mix equal volumes of *water R* and *concentrated*
188 *SDS-PAGE sample buffer R*.

189 Sample buffer (reducing conditions). Mix equal volumes of *water R* and *concentrated SDS-*
190 *PAGE sample buffer for reducing conditions R* containing 2-ME (or DTT) as the reducing
191 agent.

192 Dilute the preparation to be examined and the reference solutions with sample buffer to obtain
193 the concentration prescribed in the monograph (depending on the protein and staining method,
194 this concentration can vary).

195 Sample treatment: boil for 5 min or use a block heater, then chill. (Note that temperature and
196 time may vary in the monograph since protein cleavage may occur during the heat treatment.)

197 **Mounting the gel in the electrophoresis apparatus and electrophoretic separation.** After
198 polymerisation is complete (about 30 min), remove the polytetrafluoroethylene comb
199 carefully. Rinse the wells immediately with water or with the *SDS-PAGE running buffer R* to
200 remove any unpolymerised acrylamide. If necessary, straighten the teeth of the stacking gel
201 with a blunt hypodermic needle attached to a syringe. Remove the clamps on one short side,
202 carefully pull out the tubing and replace the clamps. Proceed similarly on the other short side.
203 Remove the tubing from the bottom part of the gel. Mount the gel in the electrophoresis
204 apparatus. Add the electrophoresis buffers to the top and bottom reservoirs. Remove any
205 bubbles that become trapped at the bottom of the gel between the glass plates. This is best
206 done with a bent hypodermic needle attached to a syringe. Never pre-run the gel before
207 loading the samples, since this will destroy the discontinuity of the buffer systems. Before
208 loading the sample carefully rinse each well with *SDS-PAGE running buffer R*. Prepare the
209 test and reference solutions in the recommended sample buffer and treat as specified in the
210 individual monograph. Apply the appropriate volume of each solution to the stacking gel
211 wells.

212 Start the electrophoresis using the conditions recommended by the manufacturer of the
213 equipment. Manufacturers of SDS-PAGE equipment may provide gels of different surface
214 area and thickness and electrophoresis running time and current/voltage may vary in order to
215 achieve optimal separation. Check that the dye front is moving into the resolving gel. When
216 the dye is near the bottom of the gel, stop the electrophoresis. Remove the gel assembly from
217 the apparatus and carefully separate the glass plates. Remove the spacers, cut off and discard
218 the stacking gel and immediately proceed with staining.

219 SODIUM DODECYL SULFATE POLYACRYLAMIDE GEL ELECTROPHORESIS (SDS-
220 PAGE) - GRADIENT CONCENTRATION GELS

221 Gradient gels (resolving gels) are prepared with an increasing concentration of acrylamide
222 from the top to the bottom. Preparation of gradient gels requires a gradient forming apparatus.
223 Ready-to-use gradient gels are commercially available with specific recommended protocols.

224 Gradient gels offer some advantages over fixed concentration gels. Some proteins which co-
225 migrate on fixed concentration gels can be resolved within gradient gels. During
226 electrophoresis the proteins migrate until the pore size stops further progress and therefore a
227 stacking effect occurs, resulting in sharper bands. Per the table below, gradient gels also allow
228 separation of a wider range of proteins molecular masses than on a single fixed concentration
229 gel.

230 The table below gives suggested compositions of the linear gradient, relating the range of
231 acrylamide concentrations to the appropriate protein molecular ranges. Note that other
232 gradient shapes (e.g. concave) can be prepared for specific applications.

233

Acrylamide (per cent)	Protein range (kDa)
5-15	20-250
5-20	10-200
10-20	10-150
8-20	8-150

234 Gradient gels are also used, for molecular mass determination and protein purity
235 determination.

236 **DETECTION OF PROTEINS IN GELS**

237 Coomassie and silver staining are the most common protein staining methods and are
238 described in more detail below. Several other commercial stains, detection methods and
239 commercial kits are available. For example, fluorescent stains are visualised using a
240 fluorescent imager and often provide a linear response over a wide range of protein
241 concentrations, often several orders of magnitude depending on the protein.

242 Coomassie staining has a protein detection level of approximately 1 to 10 μg of protein per
243 band. Silver staining is the most sensitive method for staining proteins in gels and a band
244 containing 10 ng to 100 ng can be detected. These figures are considered robust in the context

245 of these gels. Improved sensitivity of one or two orders of magnitude has sometimes been
246 reported in the literature.

247 Coomassie staining responds in a more linear manner than silver staining; however the
248 response and range depend on the protein and development time. Both Coomassie and silver
249 staining can be less reproducible if staining is stopped in a subjective manner, i.e. when the
250 staining is deemed satisfactory. Wide dynamic ranges of reference proteins are very important
251 to use since they help assess the intra-experimental sensitivity and linearity. All gel staining
252 steps are done while wearing gloves, at room temperature, with gentle shaking (e.g. on an
253 orbital shaker platform) and using any convenient container.

254 **Coomassie staining.** Immerse the gel in a large excess of Coomassie staining solution R and
255 allow to stand for at least 1 h. Remove the staining solution.

256 Destain the gel with a large excess of destaining solution R. Change the destaining solution
257 several times, until the stained protein bands are clearly distinguishable on a clear background.
258 The more thoroughly the gel is destained, the smaller is the amount of protein that can be
259 detected by the method. Destaining can be speeded up by including a few grams of anion-
260 exchange resin or a small sponge in the destaining solution R.

261 *NOTE: the acid-alcohol solutions used in this procedure do not completely fix proteins in the*
262 *gel. This can lead to losses of some low-molecular-mass proteins during the staining and*
263 *destaining of thin gels. Permanent fixation is obtainable by allowing the gel to stand in a*
264 *mixture of 1 volume of trichloroacetic acid R, 4 volumes of methanol R and 5 volumes of*
265 *water R for 1 h before it is immersed in the Coomassie staining solution R.*

266 **Silver staining.** Immerse the gel in a large excess of fixing solution R and allow to stand for
267 1 h. Remove the fixing solution, add fresh fixing solution and incubate either for at least 1 h
268 or overnight, if convenient. Discard the fixing solution and wash the gel in a large excess of
269 water R for 1 h. Soak the gel for 15 min in a 1 per cent V/V solution of glutaraldehyde R.
270 Wash the gel twice for 15 min in a large excess of water R. Soak the gel in fresh silver nitrate
271 reagent R for 15 min, in darkness. Wash the gel three times for 5 min in a large excess of
272 water R. Immerse the gel for about 1 min in developer solution R until satisfactory staining
273 has been obtained. Stop the development by incubation in the blocking solution R for 15 min.
274 Rinse the gel with water R.

275 **RECORDING OF THE RESULTS**

276 Gels are photographed or scanned while they are still wet or after an appropriate drying
277 procedure. Currently, "gel scanning" systems with data analysis software are commercially
278 available to photograph and analyse the wet gel immediately.

279 Drying of stained SDS Polyacrylamide gels is one of the methods to have permanent
280 documentation. This method frequently results in the "cracking of gel" during drying between
281 cellulose films, rendering the gel unsuitable for any kind of densitometry analyses later.

282 Depending on the staining method used, gels are treated in a slightly different way. For
283 Coomassie staining, after the destaining step, allow the gel to stand in a 100 g/L solution of
284 *glycerol R* for at least 2 h (overnight incubation is possible). For silver staining, add to the
285 final rinsing a step of 5 min in a 20 g/L solution of *glycerol R*.

286 Immerse two sheets of porous cellulose film in *water R* and incubate for 5 min to 10 min.

287 Place one of the sheets on a drying frame. Carefully lift the gel and place it on the cellulose
288 film. Remove any trapped air bubbles and pour a few millilitres of *water R* around the edges
289 of the gel. Place the second sheet on top and remove any trapped air bubbles. Complete the
290 assembly of the drying frame. Place in an oven or leave at room temperature until dry.

291 **MOLECULAR MASS DETERMINATION**

292 Molecular masses of proteins are determined by comparison of their mobilities with those of
293 several marker proteins of known molecular weight. Mixtures of pre-stained and un-stained
294 proteins with precisely known molecular masses blended for uniform staining are available
295 for calibrating gels. They are available in various molecular mass ranges. Concentrated stock
296 solutions of proteins of known molecular mass are diluted in the appropriate sample buffer
297 and loaded on the same gel as the protein sample to be studied.

298 Immediately after the gel has been run, the position of the bromophenol blue tracking dye is
299 marked to identify the leading edge of the electrophoretic ion front. This can be done by
300 cutting notches in the edges of the gel or by inserting a needle soaked in India ink into the gel
301 at the dye front. After staining, measure the migration distances of each protein band (markers
302 and unknowns) from the top of the resolving gel. Divide the migration distance of each
303 protein by the distance travelled by the tracking dye. The normalised migration distances are
304 referred to as the relative mobilities of the proteins (relative to the dye front), or R_F . Construct
305 a plot of the logarithm of the relative molecular masses (M_r) of the protein standards as a
306 function of the R_F values. Unknown molecular masses can be estimated by linear regression
307 analysis (more accurately by non-linear regression analysis) or interpolation from the curves
308 of $\log M_r$ against R_F if the values obtained for the unknown samples are positioned along the
309 approximately linear part of the graph.

310 **VALIDATION OF THE TEST**

311 The test is not valid unless the proteins of the molecular mass marker are distributed along
312 80 per cent of the length of the gel and over the required separation range covering the
313 relevant protein bands, (e.g. the product and the dimer or the product and its related

314 impurities). The separation obtained for the expected proteins must show a linear relationship
315 between the logarithm of the molecular mass and the R_F . If the plot has a sigmoidal shape
316 then only data from the linear region of the curve can be used in the calculations. Additional
317 validation requirements with respect to the test sample may be specified in individual
318 monographs.

319 Sensitivity must also be validated. A reference protein control corresponding to the desired
320 concentration limit that is run in parallel with the test samples can serve as a system suitability
321 of the experiment.

322 **QUANTIFICATION OF IMPURITIES**

323 When impurities are quantified by normalisation to the main band using an integrating
324 densitometer or image analysis, the responses must be validated for linearity. Note that
325 depending on the detection method and protein as described in the introduction of the section
326 "Detection of proteins in gels" the linear range can vary but can be assessed within each run
327 by using one or more control samples containing an appropriate range of protein
328 concentration.

329 Where the impurity limit is specified in the individual monograph, a reference solution
330 corresponding to that level of impurity should be prepared by diluting the test solution. For
331 example, where the limit is 5 per cent, a reference solution would be a 1:20 dilution of the test
332 solution. No impurity (any band other than the main band) in the electropherogram obtained
333 with the test solution may be more intense than the main band obtained with the reference
334 solution.

335 Under validated conditions impurities may be quantified by normalisation to the main band
336 using an integrating densitometer or by image analysis.

337

338

Reagents

339 **30 per cent acrylamide/bisacrylamide (29:1) solution**

340 Prepare a solution containing 290 g of acrylamide and 10 g of methylenebisacrylamide per
341 litre of water. Filter.

342 **1.5 M tris-hydrochloride buffer solution pH 8.8.**

343 Dissolve 90.8 g of tris(hydroxymethyl)aminomethane in 400 mL of water. Adjust the pH
344 with hydrochloric acid and dilute to 500.0 mL with water.

345 **SDS-PAGE sample buffer (concentrated).**

346 Dissolve 1.89 g of tris(hydroxymethyl)aminomethane, 5.0 g of sodium lauryl sulfate and
347 50 mg of bromophenol blue in water. Add 25.0 mL of glycerol and dilute to 100 mL with
348 water. Adjust the pH to 6.8 with hydrochloric acid, and dilute to 125 mL with water.

349 **SDS-PAGE sample buffer for reducing conditions (concentrated).**

350 Dissolve 3.78 g of tris(hydroxymethyl)aminomethane, 10.0 g of sodium dodecyl sulfate and
351 100 mg of bromophenol blue in water. Add 50.0 mL of glycerol and dilute to 200 mL with
352 water. Add 25.0 mL of 2-mercaptoethanol. Adjust to pH 6.8 with hydrochloric acid, and
353 dilute to 250.0 mL with water.

354 Alternatively, dithiothreitol may be used as reducing agent instead of 2-mercaptoethanol. In
355 this case prepare the sample buffer as follows: dissolve 3.78 g of
356 tris(hydroxymethyl)aminomethane, 10.0 g of sodium dodecyl sulfate and 100 mg of
357 bromophenol blue in water. Add 50.0 mL of glycerol and dilute to 200 mL with water. Adjust
358 to pH 6.8 with hydrochloric acid, and dilute to 250.0 mL with water. Immediately before use,
359 add dithiothreitol to a final concentration of 100 mM.

360 **SDS-PAGE running buffer.**

361 Dissolve 151.4 g of tris(hydroxymethyl)aminomethane, 721.0 g of glycine and 50.0 g of
362 sodium lauryl sulfate in water and dilute to 5000 mL with the same solvent. Immediately
363 before use, dilute to 10 times its volume with water and mix. Measure the pH of the diluted
364 solution. The pH is between 8.1 and 8.8.

365 **Coomassie staining solution.**

366 A 1.25 g/L solution of acid blue 83 in a mixture consisting of 1 volume of glacial acetic acid,
367 4 volumes of methanol and 5 volumes of water. Filter.

368 **Destaining solution.**

369 A mixture consisting of 1 volume of glacial acetic acid, 4 volumes of methanol and 5 volumes
370 of water.

371 **Fixing solution.**

372 To 250 mL of methanol, add 0.27 mL of formaldehyde and dilute to 500.0 mL with water.

373 **Silver nitrate reagent.**

374 To a mixture of 3 mL of concentrated ammonia and 40 mL of 1 M sodium hydroxide, add
375 8 mL of a 200 g/L solution of silver nitrate, dropwise, with stirring. Dilute to 200 mL with
376 water.

377 **Developer solution.**

378 Dilute 2.5 mL of a 20 g/L solution of citric acid and 0.27 mL of formaldehyde to 500.0 mL
379 with water.

380 **Blocking solution.**

381 A 10 per cent V/V solution of acetic acid.