

CMC Workshop

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PMDA Update

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Session 03



DIA

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Expectations for CM

► Opportunities:

- To avoid poor quality product with PAT etc.
→ **Prevention of drug shortage problem**
- To avoid scale-up issues
→ **Rapid development**
- To operate multiple scales and dosage manufacturing
→ **Personalized medicines**
- To reduce inventory
→ **Cost reductions**



PMDA would like to encourage industry to introduce the innovative manufacturing technology.

Innovative Manufacturing Technology Working Group (IMT-WG)

- ▶ Has been established in PMDA since July, 2016.
- ▶ Purpose
 - To establish PMDA's perspective on the latest technologies of pharmaceutical quality control
 - To propose a new regulatory framework for the pharmaceutical quality control by the new technologies
 - To draft guidelines
- ▶ Members
 - Senior Scientist (for Quality); Dr. Yoshihiro Matsuda
 - From Office of New Drugs
 - From Office of Manufacturing/Quality and Compliance
 - From Office of Regulatory Science

IMT-WG Activity Plan

- ▶ To organize face-to-face meeting(s) with FDA and EMA
- ▶ To visit continuous manufacturing sites
- ▶ To discuss with stakeholders including industries and academia
- ▶ To collaborate with a national research project on pharmaceutical quality control
- ▶ To publish a draft points-to-consider document about CM in spring, 2017



Clarification for CM Implementation

A draft Points-to-Consider document.

▶ We are focusing on 4 topics

- Control Strategy
- Batch/Lot Definition
- Process Validation
- Stability Test



Next Step

- ▶ How to gain experience of CM?
- ▶ How to share our experience of CM?
- ▶ How to encourage industries?
- ▶ How to return profits to patients?



Let's move forward!



Ask

