

1 Clarithromycin for Syrup

2 シロップ用クラリスロマイシン
3

4 Clarithromycin for Syrup is a preparation for syrup,
5 which is suspended before use.

6 It contains not less than 90.0% and not more than
7 110.0% of the labeled potency of clarithromycin
8 ($C_{38}H_{69}NO_{13}$: 747.95).

9 **Method of preparation** Prepare as directed under Prep-
10 arations for Syrups, with Clarithromycin.

11 **Identification** To an amount of Clarithromycin for Syrup,
12 equivalent to 0.1 g (potency) of Clarithromycin, add 5 mL
13 of acetone, and sonicate for 15 minutes. After cooling with
14 ice, centrifuge, take the supernatant liquid, and evaporate
15 the solvent. Dissolve 10 mg of the residue and 2 mg of Clar-
16 ithromycin RS in separate 2 mL of acetone, and use these
17 solutions as the sample solution and the standard solution,
18 respectively. Perform the test with these solutions as di-
19 rected under Thin-layer Chromatography <2.03>. Spot 10
20 μ L each of the sample solution and standard solution on a
21 plate of silica gel for thin-layer chromatography. Develop
22 the plate with a mixture of methanol, ethyl acetate and ace-
23 tic acid (100) (90:10:1) to a distance of about 15 cm, and
24 air-dry the plate. Spray evenly sulfuric acid on the plate,
25 and heat at 105°C for 10 minutes: the principal spot ob-
26 tained from the sample solution and the spot from the stand-
27 ard solution show a black-purple color and the same *R_f*
28 value.

29 **Water** <2.48> Not more than 3.0% (0.5 g, volumetric ti-
30 tration, direct titration).

31 **Uniformity of dosage units** <6.02> Perform the test ac-
32 cording to the following method: Clarithromycin for Syrup
33 in single-dose packages meet the requirement of the Con-
34 tent uniformity test.

35 To the total content of 1 package of Clarithromycin for
36 Syrup add 3V/5 mL of ethanol (99.5), add exactly V/10 mL
37 of the internal standard solution, sonicate for 30 minutes
38 with occasional vigorous shaking, and add ethanol (99.5)
39 to make V mL so that each mL contains about 0.5 mg (po-
40 tency) of Clarithromycin. Centrifuge this solution, and fil-
41 ter the supernatant liquid through a membrane filter with a
42 pore size not exceeding 0.45 μ m. Discard the first 3 mL of
43 the filtrate, and use the subsequent filtrate as the sample so-
44 lution. Then, proceed as directed in the Assay.

45 Amount [mg (potency)] of clarithromycin ($C_{38}H_{69}NO_{13}$)
46 $= M_S \times Q_T / Q_S \times V / 100$

47 *M_S*: Amount [mg (potency)] of Clarithromycin RS taken

48 *Internal standard solution* — A solution of butyl parahy-
49 droxybenzoate in ethanol (99.5) (1 in 12,500).

50 **Dissolution** <6.10> When the test is performed at 50 rev-
51 olutions per minute according to the Paddle method, using
52 900 mL of disodium hydrogen phosphate-citric acid buffer
53 solution (pH 5.5) as the dissolution medium, the dissolution
54 rate in 90 minutes of Clarithromycin for Syrup is not less
55 than 75%.

56 Start the test with an accurately weighed amount of Clar-
57 ithromycin for Syrup, equivalent to about 50 mg (potency)
58 of Clarithromycin, withdraw not less than 20 mL of the me-
59 dium at the specified minute after starting the test, and filter
60 through a membrane filter with a pore size not exceeding
61 0.45 μ m. Discard not less than 10 mL of the first filtrate,
62 pipet 10 mL of the subsequent filtrate, add the mobile phase
63 to make exactly 20 mL, and use this solution as the sample
64 solution. Separately, weigh accurately an amount of Clar-
65 ithromycin RS, equivalent to about 28 mg (potency), and
66 dissolve in acetonitrile to make exactly 100 mL. Pipet 5 mL
67 of this solution, add the mobile phase to make exactly 50
68 mL, and use this solution as the standard solution. Perform
69 the test with exactly 100 μ L each of the sample solution
70 and standard solution as directed under Liquid Chromatog-
71 raphy <2.01> according to the following conditions, and de-
72 termine the peak areas, *A_T* and *A_S*, of clarithromycin in each
73 solution.

74 Dissolution rate (%) with respect to the labeled amount of
75 clarithromycin ($C_{38}H_{69}NO_{13}$)

$$76 = M_S / M_T \times A_T / A_S \times 1 / C \times 180$$

77 *M_S*: Amount [mg (potency)] of Clarithromycin RS taken

78 *M_T*: Amount (g) of Clarithromycin for Syrup taken

79 *C*: Labeled amount of [mg (potency)] of clarithromycin
80 ($C_{38}H_{69}NO_{13}$) in 1 g

81 *Operating conditions* —

82 Proceed as directed in the operating conditions in the As-
83 say.

84 *System suitability* —

85 System performance: When the procedure is run with
86 100 μ L of the standard solution under the above operating
87 conditions, the number of theoretical plates and the sym-
88 metry factor of the peak of clarithromycin are not less than
89 3000 and not more than 2.0, respectively.

90 System repeatability: When the test is repeated 6 times
91 with 100 μ L of the standard solution under the above oper-
92 ating conditions, the relative standard deviation of the peak
93 area of clarithromycin is not more than 2.0%.

94 **Assay** Weigh accurately an amount of crushed Clarithro-
95 mycin for Syrup, equivalent to about 50 mg (potency) of
96 Clarithromycin, add 60 mL of ethanol (99.5), add exactly
97 10 mL of the internal standard solution, sonicate for 30

98 minutes with occasional vigorous shaking, and add ethanol
99 (99.5) to make 100 mL. Centrifuge this solution, and filter
100 the supernatant liquid through a membrane filter with a
101 pore size not exceeding 0.45 μm . Discard the first 3 mL of
102 the filtrate, and use the subsequent filtrate as the sample so-
103 lution. Separately, weigh accurately an amount of Clar-
104 ithromycin RS, equivalent about 50 mg (potency), and dis-
105 solve in ethanol (99.5) to make exactly 50 mL. Pipet 10 mL
106 of this solution, add exactly 2 mL of the internal standard
107 solution, add ethanol (99.5) to make 20 mL, and use this
108 solution as the standard solution. Perform the test with ex-
109 actly 10 μL each of the sample solution and standard solu-
110 tion as directed under Liquid Chromatography <2.01> ac-
111 cording to the following conditions, and calculate the ratios,
112 Q_T and Q_S , of the peak area of clarithromycin to that of the
113 internal standard.

114 Amount [mg (potency)] of clarithromycin ($\text{C}_{38}\text{H}_{69}\text{NO}_{13}$)
115
$$= M_S \times Q_T / Q_S$$

116 M_S : Amount [mg (potency)] of Clarithromycin RS taken

117 *Internal standard solution*— A solution of butyl parahy-
118 droxybenzoate in ethanol (99.5) (1 in 12,500).

119 *Operating conditions*—

120 Detector: An ultraviolet absorption photometer (wave-
121 length: 210 nm).

122 Column: A stainless steel column 4.6 mm in inside di-
123 ameter and 15 cm in length, packed with octadecylsilanized
124 silica gel for liquid chromatography (5 μm in particle di-
125 ameter).

126 Column temperature: A constant temperature of about
127 50°C.

128 Mobile phase: A mixture of diluted 0.2 mol/L potassium
129 dihydrogen phosphate TS (1 in 3) and acetonitrile (13: 7).

130 Flow rate: Adjust so that the retention time of clarithro-
131 mycin is about 8 minutes.

132 *System suitability*—

133 System performance: When the procedure is run with 10
134 μL of the standard solution under the above operating con-
135 ditions, clarithromycin and the internal standard are eluted
136 in this order with the resolution between these peaks being
137 not less than 3.

138 System repeatability: When the test is repeated 6 times
139 with 10 μL of the standard solution under the above oper-
140 ating conditions, the relative standard deviation of the ratio
141 of the peak area of clarithromycin to that of the internal
142 standard is not more than 2.0%.

143 **Containers and storage** Containers—Tight containers.

144 Storage—Light-resistant.

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