

1 *Change the following as follows:*

2 **2.01 Liquid Chromatography**

3 Liquid Chromatography is a method to develop a mixture
4 injected into a column prepared with a suitable stationary
5 phase by passing a liquid as a mobile phase through the
6 column, in order to separate the mixture into its compo-
7 nents by making use of the difference of retention capac-
8 ity against the stationary phase, and to determine the
9 components. This method can be applied to a liquid or
10 soluble sample, and is used for identification, purity test,
11 and quantitative determination.
12

13 **1. Apparatus**

14 Basically, the apparatus required for the liquid chromato-
15 graphic procedure consists of a pumping system for the
16 mobile phase, a sample injection port, a column, a detector
17 and a recorder. A mobile phase component regulator, a
18 thermostat for the column, a pumping system for reaction
19 reagents and a chemical reaction chamber are also used, if
20 necessary. The pumping system serves to deliver the mobile
21 phase and the reagents into the column and connecting tube
22 at a constant flow rate. The sample injection port is used to
23 deliver a quantity of the sample to the apparatus with high
24 reproducibility. The column is a tube with a smooth interior,
25 made of inert metal, etc., in which a packing material for
26 liquid chromatography is uniformly packed. A column with
27 a stationary phase chemically bound on the inside wall in-
28 stead of the column packed with the packing material may
29 be used. The detector is used to detect a property of the
30 samples which is different from that of the mobile phase,
31 and may be an ultraviolet or visible spectrophotometer, flu-
32 orometric detector, differential refractometer, electrochem-
33 ical detector, chemiluminescence detector, electric conduc-
34 tivity detector, mass spectrophotometer, etc. The output
35 signal is usually proportional to the concentration of sam-
36 ples at amounts of less than a few μg . The recorder is used
37 to record the output signals of the detector. As required, a
38 data processor may be used as the recorder to record or
39 output the chromatogram, retention times or amounts of the
40 components. The mobile phase component regulator is used
41 to vary the ratio of the mobile phase components in a step-
42 wise or gradient fashion.

43 **2. Procedure**

44 Fix the detector, column and mobile phase to the appa-
45 ratus, and adjust the flow rate and the column temperature
46 to the values described in the operating conditions specified
47 in the individual monograph. Inject a volume of the sample
48 solution or the standard solution specified in the individual

49 monograph with the sample injector into the column
50 through the sample injection port. The separated compo-
51 nents are detected by the detector, and recorded by the re-
52 corder as a chromatogram. If the components to be analyzed
53 have no readily detectable physical properties such as ab-
54 sorbance or fluorescence, the detection is achieved by
55 changing the components to suitable derivatives. Usually,
56 the derivatization is performed as a pre- or post-column
57 labeling.

58 **3. Identification and purity test**

59 When Liquid Chromatography is used for identification
60 of a component of a sample, it is performed by confirming
61 identity of the retention time of the component and that of
62 an authentic specimen, or by confirming that the peak shape
63 of the component is unchanged after mixing the sample
64 with an authentic specimen. If a detector which is able to
65 obtain chemical structural information of the component at
66 the same time is used, highly specific identification can be
67 achieved by confirming identity of the chemical structure of
68 the component and that of an authentic specimen, in addi-
69 tion to the identity of their retention times.

70 When Liquid Chromatography is used for purity test, it is
71 generally performed by comparing the peak area of target
72 impurity from the sample solution with that of the main
73 component from a standard solution, which is prepared by
74 diluting the sample solution to a concentration correspond-
75 ing to the specified limit of the impurity, or by calculating
76 target impurity content using the peak area percentage
77 method. Unless otherwise specified, if a sample is separated
78 into isomers in the chromatogram, the isomer ratio is calcu-
79 lated by using the peak area percentage method.

80 The peak area percentage method is a method to calculate
81 the proportion of the components from the ratio of the peak
82 area of each component to the sum of the peak areas of
83 every peak recorded in the chromatogram. In order to obtain
84 accurate results in evaluating the proportion of the compo-
85 nents, it is necessary to correct the area of each component
86 based on its correction factor to the principal component.

87 **4. Assay**

88 **4.1. Internal standard method**

89 In the internal standard method, choose a stable com-
90 pound as an internal standard which shows a retention time
91 close to that of the compound to be assayed, and whose
92 peak is well separated from all other peaks in the chromato-
93 gram. Prepare several kinds of standard solutions containing
94 a fixed amount of the internal standard and several graded
95 amounts of the authentic specimen specified in the individ-
96 ual monograph. Based on the chromatogram obtained by
97 injection of a fixed volume of individual standard solutions,
98 calculate the ratio of peak area or peak height of the authen-
99 tic specimen to that of the internal standard, and prepare a

100 calibration curve by plotting these ratios on the ordinate
101 against the amount of the authentic specimen or the ratio of
102 the amount of the authentic specimen to that of the internal
103 standard on the abscissa. The calibration curve is usually
104 obtained as a straight line passing through the origin. Then,
105 prepare a sample solution containing the internal standard in
106 the same amount as in the standard solutions used for the
107 preparation of the calibration curve according to the method
108 specified in the individual monograph, perform the liquid
109 chromatography under the same operating conditions as for
110 the preparation of the calibration curve, calculate the ratio
111 of the peak area or peak height of the objective compound
112 to that of the internal standard, and read the amount of the
113 compound from the calibration curve.

114 In an individual monograph, generally one of the stand-
115 ard solutions with a concentration within the linear range of
116 the calibration curve and a sample solution with a concen-
117 tration close to that of the standard solution are prepared,
118 and the chromatography is performed with these solutions
119 under fixed conditions to determine the amount of the ob-
120 jective compound.

121 **4.2. Absolute calibration curve method**

122 Prepare standard solutions with several graded amounts
123 of the authentic specimen, and inject accurately a fixed
124 volume of these standard solutions. With the chromatogram
125 obtained, prepare a calibration curve by plotting the peak
126 areas or peak heights on the ordinate against the amount of
127 the authentic specimen on the abscissa. The calibration
128 curve is generally obtained as a straight line passing through
129 the origin. Then, prepare a sample solution according to the
130 method specified in the individual monograph, perform the
131 liquid chromatography under the same conditions as for the
132 preparation of the calibration curve, measure the peak area
133 or peak height of the objective compound, and read the
134 amount of the compound from the calibration curve.

135 In an individual monograph, generally one of the stand-
136 ard solutions with a concentration within the linear range of
137 the calibration curve and a sample solution with a concen-
138 tration close to that of the standard solution are prepared,
139 and the chromatography is performed with these solutions
140 under a fixed condition to obtain the amount of the compo-
141 nent. In this method, all procedures, such as the injection
142 procedure, must be carried out under a strictly constant con-
143 dition.

144 **5. Method for peak measuring**

145 Generally, the following methods are used.

146 **5.1. Peak height measuring method**

147 (i) Peak height method: Measure the distance between
148 the maximum of the peak and the intersecting point of a
149 perpendicular line from the maximum of the peak to the
150 horizontal axis of recording paper with a tangent linking the
151 baselines on both sides of the peak.

152 (ii) Automatic peak height method: Measure the signals
153 from the detector as the peak height using a data processing
154 system.

155 **5.2. Peak area measuring method**

156 (iii) Width at half-height method: Multiply the peak
157 width at the half-height by the peak height.

158 (iv) Automatic integration method: Measure the signals
159 from the detector as the peak area using a data processing
160 system.

161 **6. System suitability**

162 System suitability testing is an integral part of test meth-
163 ods using chromatography, and is used to ensure that the
164 performance of the chromatographic systems used is as
165 suitable for the analysis of the drug as was at the time when
166 the verification of the test method was performed using the
167 system. System suitability testing should be carried out at
168 every series of drug analysis. The test procedures and ac-
169 ceptance criteria of system suitability testing must be pre-
170 scribed in the test method of drugs. The results of drug
171 analyses are not acceptable unless the requirements of sys-
172 tem suitability have been met.

173 In system suitability testing of the chromatographic sys-
174 tems, the evaluation of "System performance" and "Sys-
175 tem repeatability" is usually required. For quantitative pu-
176 rity tests, the evaluation of "Test for required detectability"
177 may also be required. If appropriate, system suitability can
178 also be evaluated by the parameters of system suitability
179 prescribed in Chromatography <2.00>. However, Liquid
180 Chromatography <2.01> and Chromatography <2.00> cannot
181 be applied simultaneously.

182 **6.1. Test for required detectability**

183 For purity tests, when it is confirmed that the target im-
184 purity is distinctly detected at the concentration of its speci-
185 fication limit, it is considered verified that the system used
186 has adequate performance to achieve its intended use.

187 For quantitative purity tests, "Test for required detecta-
188 bility" is usually required, and in order to confirm, in some
189 degree, the linearity of response near its specification limit,
190 the range of expected response to the injection of a certain
191 volume of target impurity solution at the concentration of its
192 specification limit should be prescribed. For limit test,
193 "Test for required detectability" is not required, if the test
194 is performed by comparing the response from sample solu-
195 tion with that from standard solution at the concentration of
196 its specification limit. "Test for required detectability" is
197 also not required, if it is confirmed that the impurity can be
198 detected at its specification limit by the evaluation of "Sys-
199 tem repeatability" or some other procedure.

200 **6.2. System performance**

201 When it is confirmed that the specificity for determining
202 the test ingredient is ensured, it is considered verified that

203 the system used has adequate performance to achieve its
204 intended use.

205 In assay, "System performance" should be defined by
206 the resolution between the test ingredient and a target sub-
207 stance to be separated (a closely eluting compound is pref-
208 erable), and when appropriate, by their order of elution. In
209 purity tests, both the resolution and the order of elution be-
210 tween the test ingredient and a target substance to be sepa-
211 rated (a closely eluting compound is preferable) should be
212 prescribed. In addition, if necessary, the symmetry factor of
213 the test ingredient should be prescribed together with them.
214 However, if there is no suitable target substance to be sepa-
215 rated, it is acceptable to define "System performance" us-
216 ing the number of theoretical plates and the symmetry factor
217 of the test ingredient.

218 **6.3. System repeatability**

219 When it is confirmed that the degree of variation (preci-
220 sion) of the response of the test ingredient is at a level that
221 meets the requirement of "System repeatability", it is con-
222 sidered verified that the system used has adequate perfor-
223 mance to achieve its intended use.

224 The allowable limit of "System repeatability" is nor-
225 mally defined as the relative standard deviation (*RSD*) of the
226 response of the test ingredient in replicate injections of
227 standard solution. It is acceptable to confirm the repeatabil-
228 ity of the system not only by replicate injections of standard
229 solution before sample injections, but also by divided injec-
230 tions of standard solution before and after sample injections,
231 or by interspersed injections of standard solution among
232 sample injections.

233 In principle, total number of replicate injections should
234 be 6. However, in the case that a long time is necessary for
235 one analysis, such as the analysis using the gradient method,
236 or the analysis of samples containing late eluting compo-
237 nents, it may be acceptable to decrease the number of repli-
238 cate injections by adopting new allowable limit of "System
239 repeatability" which can guarantee a level of "System re-
240 peatability" equivalent to that at 6 replicate injections.

241 The allowable limit of "System repeatability" should be
242 set at an appropriate level based on the data when suitability
243 of the method for the evaluation of quality of the drug was
244 verified, and the precision necessary for the quality test.

245 **7. Point to consider on changing the operating condi-** 246 **tions**

247 Among the operating conditions specified in the individ-
248 ual monograph, pore size of monolithic columns, concentra-
249 tion of ion-pair forming agents in the mobile phase, number
250 and timing of mobile phase composition changes, composi-
251 tion and flow rate of derivatizing reagents in the
252 post-column method, reaction time and chamber tempera-
253 ture in chemical reaction may be partially modified after the
254 analytical performance is appropriately verified. The other

255 changes of operating conditions including the followings
256 should be in accordance with the contents of the adjustment
257 of the chromatographic conditions described in Chromatog-
258 raphy <2.00>, except for crude drugs and related drugs.

259 Inside diameter and length of the column, particle size of
260 the packing material, column temperature, composition ratio
261 of the mobile phase, composition of buffer solutions in the
262 mobile phase, pH of the mobile phase, ionic strength of the
263 mobile phase, gradient program, flow rate of the mobile
264 phase.

265 **8. Note**

266 Avoid the use of authentic specimens, internal standards,
267 reagents or solvents containing substances that may inter-
268 fere with the determination.