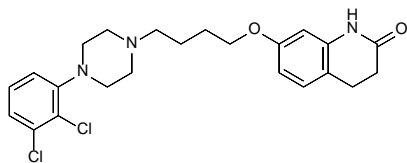


1 Aripiprazole

2 アリピプラゾール



3
4 $C_{23}H_{27}Cl_2N_3O_2$: 448.39

5 7-[4-[4-(2,3-Dichlorophenyl)piperazin-1-yl]butoxy]-3,4-
6 dihydroquinolin-2(1H)-one
7 [129722-12-9]

8
9 Aripiprazole contains not less than 98.0% and not
10 more than 102.0% of aripiprazole ($C_{23}H_{27}Cl_2N_3O_2$),
11 calculated on the dried basis.

12 **Description** Aripiprazole occurs as white, crystals or crys-
13 talline powder.

14 It is freely soluble in dichloromethane, and practically in-
15 soluble in water, in acetonitrile, in methanol and in ethanol
16 (99.5).

17 It shows crystal polymorphism.

18 **Identification** (1) Determine the absorption spectrum of
19 a solution of Aripiprazole in methanol (1 in 50,000) as di-
20 rected under Ultraviolet-visible Spectrophotometry <2.24>,
21 and compare the spectrum with the Reference Spectrum or
22 the spectrum of a solution of Aripiprazole RS prepared in the
23 same manner as the sample solution: both spectra exhibit
24 similar intensities of absorption at the same wavelengths.

25 (2) Determine the infrared absorption spectrum of Ari-
26 piprazole as directed in the potassium bromide disk method
27 under Infrared Spectrophotometry <2.25>, and compare the
28 spectrum with the Reference Spectrum or the spectrum of Ari-
29 piprazole RS: both spectra exhibit similar intensities of ab-
30 sorption at the same wave numbers. If any difference appears
31 between the spectra, dissolve Aripiprazole and Aripiprazole
32 RS in dichloromethane, respectively, then evaporate the di-
33 chloromethane to dryness, and repeat the test on the residues.

34 **Purity** Related substances—Conduct this procedure using
35 light-resistant vessels. Use the sample solution obtained in
36 the Assay as the sample solution. Pipet 1 mL of the sample
37 solution, add the dissolving solution to make exactly 100 mL.
38 Pipet 5 mL of this solution, add the dissolving solution to
39 make exactly 50 mL, and use this solution as the standard
40 solution. Perform the test with exactly 20 μ L each of the sam-
41 ple solution and standard solution as directed under Liquid
42 Chromatography <2.01> according to the following condi-
43 tions, and determine each peak area by the automatic integra-
44 tion method: the area of the peak other than aripiprazole

45 obtained from the sample solution is not larger than the peak
46 area of aripiprazole from the standard solution, and the total
47 area of the peaks other than aripiprazole from the sample so-
48 lution is not larger than 3 times the peak area of aripiprazole
49 from the standard solution. For the areas of the related sub-
50 stance A having the retention time of about 0.2 to aripiprazole
51 and the related substance B having the retention time of about
52 0.8, multiply the correction factor 0.7, respectively.

53 **Dissolving solution**—A mixture of water, acetonitrile, meth-
54 anol and acetic acid (100) (60:30:10:1).

55 **Operating conditions**—

56 Detector, column, column temperature, mobile phase, and
57 flow rate: Proceed as directed in the operating conditions in
58 the Assay.

59 Time span of measurement: For 25 minutes after injection,
60 beginning after the solvent peak.

61 **System suitability**—

62 System performance: Proceed as directed in the system
63 suitability in the Assay.

64 Test for required detectability: To 1 mL of the sample so-
65 lution and add the dissolving solution to make 20 mL. To 2
66 mL of this solution add the dissolving solution to make 20
67 mL, and use this solution as the solution for system suitability
68 test. Pipet 2 mL of the solution for system suitability test, and
69 add the dissolving solution to make exactly 20 mL. Confirm
70 that the peak area of aripiprazole obtained with 20 μ L of this
71 solution is equivalent to 7 to 13% of that with 20 μ L of the
72 solution for system suitability test.

73 System repeatability: When the test is repeated 6 times
74 with 20 μ L of the standard solution under the above operating
75 conditions, the relative standard deviation of the peak area of
76 aripiprazole is not more than 2.0%.

77 **Loss on drying** <2.41> Not more than 0.1% (1 g, 105°C, 3
78 hours).

79 **Residue on ignition** <2.44> Not more than 0.1% (1 g).

80 **Assay** Conduct this procedure using light-resistant vessels.
81 Weigh accurately about 50 mg each of Aripiprazole and Ar-
82 ipiprazole RS, both dried previously, dissolve each in the dis-
83 solving solution to make exactly 50 mL. Pipet 5 mL each of
84 these solutions, add dissolving solution to make exactly 50
85 mL, and use these solutions as the sample solution and the
86 standard solution, respectively. Perform the test with exactly
87 20 μ L each of the sample solution and standard solution as
88 directed under Liquid Chromatography <2.01> according to
89 the following conditions, and determine the peak areas, A_T
90 and A_S , of aripiprazole in each solution.

$$\begin{aligned} & \text{Amount (mg) of aripiprazole (C}_{23}\text{H}_{27}\text{Cl}_2\text{N}_3\text{O}_2) \\ & = M_S \times A_T / A_S \end{aligned}$$

91
92
93 M_S : Amount (mg) of Aripiprazole RS taken

94 *Dissolving solution*—A mixture of water, acetonitrile, meth-
95 anol and acetic acid (100) (60:30:10:1).

96 *Operating conditions* —

97 Detector: An ultraviolet absorption photometer (wave-
98 length: 254 nm).

99 Column: A stainless steel column 4.6 mm in inside diam-
100 eter and 10 cm in length, packed with octadecylsilanized sil-
101 ica gel for liquid chromatography (3 μm in particle diameter).

102 Column temperature: A constant temperature of about
103 25°C.

104 Mobile phase A: A mixture of diluted trifluoroacetic acid
105 (1 in 2000) and acetonitrile for liquid chromatography (9:1).

106 Mobile phase B: A mixture of acetonitrile for liquid chro-
107 matography and diluted trifluoroacetic acid (1 in 2000) (9:1).

108 Flowing of mobile phase: Control the gradient by mixing
109 the mobile phases A and B as directed in the following table.
110

Time after injection of sample (min)	Mobile phase A (vol%)	Mobile phase B (vol%)
0 — 2	80	20
2 — 10	80 → 65	20 → 35
10 — 20	65 → 10	35 → 90
20 — 25	10	90

111
112 Flow rate: 1.2 mL per minute.

113 *System suitability* —

114 System performance: Dissolve 5 mg each of Aripiprazole
115 RS and Aripiprazole *N*-oxide for System Suitability RS in
116 100 mL of the dissolving solution. To 1 mL of this solution
117 add the dissolving solution to make 50 mL. When the proce-
118 dure is run with 20 μL of this solution under the above oper-
119 ating conditions, aripiprazole and aripiprazole *N*-oxide are
120 eluted in this order with the resolution being not less than 2.0,
121 and the symmetry factor of the peak of aripiprazole is not
122 more than 1.5.

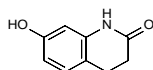
123 System repeatability: When the test is repeated 6 times
124 with 20 μL of the standard solution under the above operating
125 conditions, the relative standard deviation of the peak area of
126 aripiprazole is not more than 1.0%.

127 **Containers and storage** Containers—Tight containers.

128 **Others**

129 Related substance A:

130 7-Hydroxy-3,4-dihydroquinolin-2(1*H*)-one

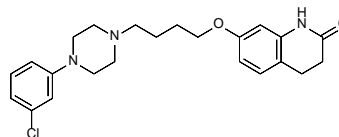


131

132 Related substance B:

133 7-{4-[4-(3-Chlorophenyl)piperazin-1-yl]butoxy}-3,4-

134 dihydroquinolin-2(1*H*)-one

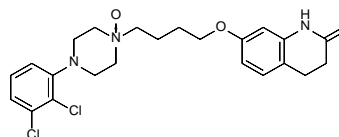


135

136 Aripiprazole *N*-oxide:

137 4-(2,3-Dichlorophenyl)-1-{4-[(2-oxo-1,2,3,4-

138 tetrahydroquinolin-7-yl)oxy]butyl}piperazine 1-oxide



139

140 **Add the following to 9.01 Reference**

141 **Standards (1):**

142 Aripiprazole RS

143 Aripiprazole *N*-oxide for System Suitability RS

144