

1 Tolvaptan Tablets

2 トルバプタン錠

3
4 Tolvaptan Tablets contain not less than 95.0% and
5 not more than 105.0% of the labeled amount of
6 tolvaptan ($C_{26}H_{25}N_2ClN_2O_3$; 448.94).

7 **Method of preparation** Prepare as directed under Tablets,
8 with Tolvaptan.

9 **Identification** Perform the test with 10 μ L each of the sam-
10 ple solution and standard solution obtained in the Assay as
11 directed under Liquid Chromatography <2.01> according to
12 the following conditions: the retention times of the principal
13 peaks in the chromatograms obtained from the sample solu-
14 tion and standard solution are the same, and both absorption
15 spectra of these peaks exhibit similar intensities of absorption
16 at the same wavelengths.

17 *Operating conditions*—

18 Column, column temperature, mobile phase, and flow rate:
19 Proceed as directed in the operating conditions in the Assay.

20 Detector: A photodiode array detector (wavelength: 254
21 nm, spectrum range of measurement: 210 – 350 nm).

22 *System suitability*—

23 System performance: Proceed as directed in the system
24 suitability in the Assay.

25 **Uniformity of dosage units** <6.02> Perform the test ac-
26 cording to the following method: it meets the requirement of
27 the Content uniformity test.

28 To 1 tablet of Tolvaptan Tablets add exactly $V/6$ mL of the
29 internal standard solution, add methanol to make V mL so
30 that each mL contains about 0.50 mg of tolvaptan
31 ($C_{26}H_{25}N_2ClN_2O_3$), sonicate while shaking to disintegrate,
32 then shake thoroughly for 10 minutes. To 2 mL of this solu-
33 tion add methanol to make 10 mL, and filter this solution
34 through a membrane filter with a pore size not exceeding 0.5
35 μ m. Discard 1 mL of the first filtrate, and use the subsequent
36 filtrate as the sample solution. Separately, weigh accurately
37 about 30 mg of Tolvaptan RS, previously dried at 105°C for
38 2 hours, add exactly 10 mL of the internal standard solution,
39 and add methanol to make 60 mL. To 2 mL of this solution
40 add methanol to make 10 mL, and use this solution as the
41 standard solution. Then, proceed as directed in the Assay.

42 Amount (mg) of tolvaptan ($C_{26}H_{25}ClN_2O_3$)

$$43 = M_S \times Q_T / Q_S \times V / 60$$

44 M_S : Amount (mg) of Tolvaptan RS taken

45 *Internal standard solution*—A solution of hexyl parahy-
46 droxybenzoate in methanol (9 in 5000).

47 **Dissolution** <6.01> When the test is performed at 50 revo-
48 lutions per minute according to the Paddle method, using 900

49 mL of a solution of sodium lauryl sulfate (11 in 5000) as the
50 dissolution medium, the Q value in 30 minutes of Tolvaptan
51 Tablets is 80%.

52 Start the test with 1 tablet of Tolvaptan Tablets, withdraw
53 not less than 20 mL of the medium at the specified minute
54 after starting the test, and filter through a membrane filter
55 with a pore size not exceeding 0.5 μ m. Discard not less than
56 10 mL of the first filtrate, pipet V mL of the subsequent fil-
57 trate, add the dissolution medium to make exactly V' mL so
58 that each mL contains about 8.3 μ g of tolvaptan
59 ($C_{26}H_{25}ClN_2O_3$), and use this solution as the sample solution.
60 Separately, weigh accurately about 30 mg of Tolvaptan RS,
61 previously dried at 105°C for 2 hours, and dissolve in meth-
62 anol to make exactly 100 mL. Pipet 2.5 mL of this solution,
63 add the dissolution medium to make exactly 100 mL, and use
64 this solution as the standard solution. Determine the absorb-
65 ances, A_T and A_S , of the sample solution and standard solution
66 at 268 nm as directed under Ultraviolet-visible Spectropho-
67 tometry <2.24>.

68 Dissolution rate (%) with respect to the labeled amount of
69 tolvaptan ($C_{26}H_{25}ClN_2O_3$)

$$70 = M_S \times A_T / A_S \times V' / V \times 1 / C \times 45 / 2$$

71 M_S : Amount (mg) of Tolvaptan RS taken

72 C : Labeled amount (mg) of tolvaptan ($C_{26}H_{25}ClN_2O_3$)
73 in 1 tablet

74 **Assay** Weigh accurately the mass of not less than 20 tablets
75 of Tolvaptan Tablets, and powder. Weigh accurately a por-
76 tion of the powder, equivalent to about 15 mg of tolvaptan
77 ($C_{26}H_{25}ClN_2O_3$), add exactly 9 mL of the internal standard
78 solution, add methanol to make 30 mL, sonicate to disperse,
79 then shake thoroughly for 10 minutes. To 2 mL of this solu-
80 tion add methanol to make 10 mL, and filter this solution
81 through a membrane filter with a pore size not exceeding 0.5
82 μ m. Discard 1 mL of the first filtrate, and use the subsequent
83 filtrate as the sample solution. Separately, weigh accurately
84 about 50 mg of Tolvaptan RS, previously dried at 105°C for
85 2 hours, dissolve in methanol to make exactly 50 mL. Pipet
86 15 mL of this solution, add exactly 9 mL of the internal stand-
87 ard solution, and add methanol to make 30 mL. To 2 mL of
88 this solution add methanol to make 10 mL, and use this solu-
89 tion as the standard solution. Perform the test with 10 μ L each
90 of the sample solution and standard solution as directed under
91 Liquid chromatography <2.01> according to the following
92 conditions, and calculate the ratios, Q_T and Q_S of the peak
93 area of tolvaptan to that of the internal standard.

94 Amount (mg) of tolvaptan ($C_{26}H_{25}ClN_2O_3$)

$$95 = M_S \times Q_T / Q_S \times 3 / 10$$

96 M_S : Amount (mg) of Tolvaptan RS taken

97 *Internal standard solution*—A solution of hexyl parahy-
98 droxybenzoate in methanol (1 in 1000).

99 *Operating conditions*—

100 Proceed as directed in the operating conditions in the As-
101 say under Tolvaptan.

102 *System suitability*—

103 System performance: When the procedure is run with 10
104 μL of the standard solution under the above operating condi-
105 tions, tolvaptan and the internal standard are eluted in this
106 order with the resolution between these peaks being not less
107 than 15.

108 System repeatability: When the test is repeated 6 times
109 with 10 μL of the standard solution under the above operating
110 conditions, the relative standard deviation of the ratio of the
111 peak area of tolvaptan to that of the internal standard is not
112 more than 1.0%.

113 **Containers and storage** Containers—Tight containers.

114 **Add the following to 9.01 (1) Reference**
115 **Standards:**

116 Tolvaptan RS