

1 Camostat Mesilate Tablets

2 カモスタットメシル酸塩錠

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4 Camostat Mesilate Tablets contain not less than
5 95.0% and not more than 105.0% of the labeled amount
6 of camostat mesilate ($C_{20}H_{22}N_4O_5 \cdot CH_4O_3S$: 494.52).

7 **Method of preparation** Prepare as directed under Tablets,
8 with Camostat Mesilate.

9 **Identification** To a quantity of powdered Camostat Mesi-
10 late Tablets, equivalent to 0.15 g of Camostat Mesilate, add
11 150 mL of ethanol (95), and warm in a water bath at 50°C for
12 15 minutes while shaking. After cooling to room temperature,
13 centrifuge. Evaporate 1 mL of the supernatant liquid to dry-
14 ness in a water bath. Dissolve the residue in 100 mL of water,
15 and determine the absorption spectrum of this solution as di-
16 rected under Ultraviolet-visible Spectrophotometry <2.24>: it
17 exhibits a maximum between 264 nm and 268 nm.

18 **Uniformity of dosage units** <6.02> Perform the Mass vari-
19 ation test, or the Content uniformity test according to the fol-
20 lowing method: it meets the requirement.

21 To 1 tablet of Camostat Mesilate Tablets add 10 mL of a
22 mixture of acetonitrile, dimethylsulfoxide and methanesul-
23 fonic acid (500:500:1), and shake thoroughly while warming
24 in a water bath at 60°C until the tablet is completely disinte-
25 grated. After cooling, add a mixture of acetonitrile, dimethyl-
26 sulfoxide and methanesulfonic acid (500:500:1) to make ex-
27 actly V mL so that each mL contains about 5 mg of camostat
28 mesilate ($C_{20}H_{22}N_4O_5 \cdot CH_4O_3S$), and centrifuge. Pipet 2 mL
29 of the supernatant liquid, add exactly 2 mL of the internal
30 standard solution, and use this solution as the sample solution.
31 Then, proceed as directed in the Assay.

32 Amount (mg) of camostat mesilate ($C_{20}H_{22}N_4O_5 \cdot CH_4O_3S$)
33 $= M_S \times Q_T / Q_S \times V / 20$

34 M_S : Amount (mg) of Camostat Mesilate RS taken

35 *Internal standard solution* — A solution of propyl parahy-
36 droxybenzoate in a mixture of acetonitrile, dimethylsulfoxide
37 and methanesulfonic acid (500:500:1) (1 in 700).

38 **Dissolution** <6.10> When the test is performed at 50 revo-
39 lutions per minute according to the Paddle method, using 900
40 mL of water as the dissolution medium, the dissolution rate
41 in 30 minutes of Camostat Mesilate Tablets is not less than
42 80%.

43 Start the test with 1 tablet of Camostat Mesilate Tablets,
44 withdraw not less than 20 mL of the medium at the specified
45 minute after starting the test, and filter through a membrane
46 filter with a pore size not exceeding 0.45 μm . Discard not less
47 than 10 mL of the first filtrate, pipet V mL of the subsequent

48 filtrate, add water to make exactly V' mL so that each mL
49 contains about 10 μg of camostat mesilate
50 ($C_{20}H_{22}N_4O_5 \cdot CH_4O_3S$), and use this solution as the sample
51 solution. Separately, weigh accurately about 50 mg of Camo-
52 stat Mesilate RS, previously dried at 105°C (silica gel) for 3
53 hours, and dissolve in water to make exactly 100 mL. Pipet 2
54 mL of this solution, add water to make exactly 100 mL, and
55 use this solution as the standard solution. Determine the ab-
56 sorbances, A_T and A_S , of the sample solution and standard so-
57 lution at 266 nm as directed under Ultraviolet-visible Spec-
58 trophotometry <2.24>.

59 Dissolution rate (%) with respect to the labeled amount of
60 camostat mesilate ($C_{20}H_{22}N_4O_5 \cdot CH_4O_3S$)

$$61 = M_S \times A_T / A_S \times V' / V \times 1 / C \times 18$$

62 M_S : Amount (mg) of Camostat Mesilate RS taken

63 C : Labeled amount (mg) of camostat mesilate
64 ($C_{20}H_{22}N_4O_5 \cdot CH_4O_3S$) in 1 tablet

65 **Assay** To 20 tablets of Camostat Mesilate Tablets add 60
66 mL of a mixture of acetonitrile, dimethylsulfoxide and me-
67 thanesulfonic acid (500:500:1), and shake while warming in
68 a water bath at 60°C until the tablets are disintegrated. After
69 cooling, add a mixture of acetonitrile, dimethylsulfoxide and
70 methanesulfonic acid (500:500:1) to make exactly 100 mL,
71 and centrifuge. Pipet V mL of the supernatant liquid, equiva-
72 lent to about 0.5 g of camostat mesilate
73 ($C_{20}H_{22}N_4O_5 \cdot CH_4O_3S$), add a mixture of acetonitrile, dime-
74 thylsulfoxide and methanesulfonic acid (500:500:1) to make
75 exactly 100 mL. Pipet 2 mL of this solution, add exactly 2
76 mL of the internal standard solution, and use this solution as
77 the sample solution. Separately, weigh accurately about 0.1
78 g of Camostat Mesilate RS, previously dried at 105°C (silica
79 gel) for 3 hours, and dissolve in a mixture of acetonitrile, di-
80 methylsulfoxide and methanesulfonic acid (500:500:1) to
81 make exactly 20 mL. Pipet 2 mL of this solution, add exactly
82 2 mL of the internal standard solution, and use this solution
83 as the standard solution. Perform the test with 1 μL each of
84 the sample solution and standard solution as directed under
85 Liquid Chromatography <2.01> according to the following
86 conditions, and calculate the ratios, Q_T and Q_S , of the peak
87 area of camostat to that of the internal standard.

88 Amount (mg) of camostat mesilate ($C_{20}H_{22}N_4O_5 \cdot CH_4O_3S$) in
89 1 tablet

$$90 = M_S \times Q_T / Q_S \times 25 / V$$

91 M_S : Amount (mg) of Camostat Mesilate RS taken

92 *Internal standard solution* — A solution of propyl parahy-
93 droxybenzoate in a mixture of acetonitrile, dimethylsulfoxide
94 and methanesulfonic acid (500:500:1) (1 in 700).

95 *Operating conditions—*

96 Detector: An ultraviolet absorption photometer (wave-
97 length: 265 nm).

98 Column: A stainless steel column 4.6 mm in inside diam-
99 eter and 15 cm in length, packed with octadecylsilanized sil-
100 ica gel for liquid chromatography (5 μm in particle diameter).

101 Column temperature: A constant temperature of about
102 25°C.

103 Mobile phase: A mixture of methanol, water, [a solution
104 of sodium lauryl sulfate in a mixture of water and methanol
105 (1:1) (1 in 20)], [a solution of sodium 1-heptane sulfonate in
106 a mixture of water and methanol (1:1) (1 in 20)] and acetic
107 acid (100) (400:250:6:1:1)

108 Flow rate: Adjust so that the retention time of camostat is
109 about 13 minutes.

110 *System suitability—*

111 System performance: When the procedure is run with 1 μL
112 of the standard solution under the above operating conditions,
113 the internal standard and camostat are eluted in this order
114 with the resolution between these peaks being not less than 5.

115 System repeatability: When the test is repeated 6 times
116 with 1 μL of the standard solution under the above operating
117 conditions, the relative standard deviation of the ratio of the
118 peak area of camostat to that of the internal standard is not
119 more than 1.0%.

120 **Containers and storage** Containers—Tight containers.

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