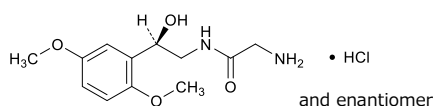


# 1 Midodrine Hydrochloride

2 ミドドリン塩酸塩



4  $C_{12}H_{18}N_2O_4 \cdot HCl$ : 290.74

5 2-Amino-*N*-[(2*RS*)-2-(2,5-dimethoxyphenyl)-2-  
6 hydroxyethyl]acetamide monohydrochloride  
7 [43218-56-0]  
8

9 Midodrine Hydrochloride, when dried, contains not  
10 less than 98.0% and not more than 102.0% of mido-  
11 drine hydrochloride ( $C_{12}H_{18}N_2O_4 \cdot HCl$ ).

12 **Description** Midodrine Hydrochloride occurs as a white  
13 crystalline powder.

14 It is soluble in water, and slightly soluble in ethanol (95).

15 A solution of Midodrine Hydrochloride (1 in 25) shows no  
16 optical rotation.

17 Melting point: about 200°C (with decomposition).

18 It shows crystal polymorphism.

19 **Identification** (1) Determine the absorption spectrum of  
20 a solution of Midodrine Hydrochloride in 0.01 mol/L hydro-  
21 chloric acid TS (3 in 100,000) as directed under Ultraviolet-  
22 visible Spectrophotometry <2.24> , and compare the spec-  
23 trum with the Reference Spectrum or the spectrum of a solu-  
24 tion of Midodrine Hydrochloride RS prepared in the same  
25 manner as the sample solution: both spectra exhibit similar  
26 intensities of absorption at the same wavelengths.

27 (2) Determine the infrared absorption spectrum of Mido-  
28 drine Hydrochloride, previously dried, as directed in the po-  
29 tassium chloride disk method under Infrared Spectrophotom-  
30 etry <2.25>, and compare the spectrum with the Reference  
31 Spectrum or the spectrum of dried Midodrine Hydrochloride  
32 RS: both spectra exhibit similar intensities of absorption at  
33 the same wave numbers. If any difference appears between  
34 the spectra, recrystallize Midodrine Hydrochloride from a  
35 mixture of ethanol (95) and water (7:3), filter and dry the  
36 crystals, and perform the test with the crystals.

37 (3) A solution of Midodrine Hydrochloride (1 in 50) re-  
38 sponds to Qualitative Tests <1.09> for chloride.

39 **Purity** (1) Sulfate <1.14>—Perform the test with 1.0 g of  
40 Midodrine Hydrochloride. Prepare the control solution with  
41 1.0 mL of 0.005 mol/L sulfuric acid VS (not more than  
42 0.048%).

43 (2) Related substances—Dissolve 50 mg of Midodrine  
44 Hydrochloride in 50 mL of a mixture of water and acetonit-  
45 rile for liquid chromatography (3:2), and use this solution as  
46 the sample solution. Pipet 1 mL of the sample solution, add a

47 mixture of water and acetonitrile for liquid chromatography  
48 (3:2) to make exactly 200 mL, and use this solution as the  
49 standard solution. Perform the test with exactly 10  $\mu$ L each  
50 of the sample solution and standard solution as directed under  
51 Liquid Chromatography <2.01> according to the following  
52 conditions. Determine each peak area by the automatic inte-  
53 gration method: the peak area of the related substance A, hav-  
54 ing the relative retention time of about 1.2 to midodrine, ob-  
55 tained from the sample solution is not larger than 2/5 times  
56 the peak area of midodrine from the standard solution, the  
57 area of the peak other than midodrine and the peak mentioned  
58 above from the sample solution is not larger than 3/10 times  
59 the peak area of midodrine from the standard solution, and  
60 the total area of the peaks other than midodrine from the sam-  
61 ple solution is not larger than 1.1 times the peak area of mido-  
62 drine from the standard solution.

63 *Operating conditions*—

64 Detector, column, column temperature, mobile phase, and  
65 flow rate: Proceed as directed in the operating conditions in  
66 the Assay.

67 Time span of measurement: About 3 times as long as the  
68 retention time of midodrine, beginning after the solvent peak.

69 *System suitability*—

70 System performance: Proceed as directed in the system  
71 suitability in the Assay.

72 Test for required detectability: Pipet 2 mL of the standard  
73 solution, add a mixture of water and acetonitrile for liquid  
74 chromatography (3:2) to make exactly 20 mL. Confirm that  
75 the peak area of midodrine obtained with 10  $\mu$ L of this solu-  
76 tion is equivalent to 7 to 13% of that with 10  $\mu$ L of the stand-  
77 ard solution.

78 System repeatability: When the test is repeated 6 times  
79 with 10  $\mu$ L of the standard solution under the above operating  
80 conditions, the relative standard deviation of the peak area of  
81 midodrine is not more than 2.0%.

82 **Loss on drying** <2.41> Not more than 0.3% (1 g, 105°C, 2  
83 hours).

84 **Residue on ignition** <2.44> Not more than 0.1% (1 g).

85 **Assay** Weigh accurately about 25 mg each of Midodrine  
86 Hydrochloride and Midodrine Hydrochloride RS, previously  
87 dried, dissolve each in a mixture of water and acetonitrile for  
88 liquid chromatography (3:2) by sonicating, and add a mixture  
89 of water and acetonitrile for liquid chromatography (3:2) to  
90 make exactly 25 mL. Pipet 2 mL each of these solutions, add  
91 a mixture of water and acetonitrile for liquid chromatography  
92 (3:2) to make exactly 20 mL and use these solutions as the  
93 sample solution and the standard solution, respectively. Per-  
94 form the test with exactly 10  $\mu$ L each of the sample solution  
95 and standard solution as directed under Liquid Chromatog-  
96 raphy <2.01> according to the following conditions, and

97 determine the peak areas,  $A_T$  and  $A_S$ , of midodrine in each  
98 solution.

99 Amount (mg) of midodrine hydrochloride ( $C_{12}H_{18}N_2O_4 \cdot HCl$ )  
100  $= M_S \times A_T / A_S$

101  $M_S$ : Amount (mg) of Midodrine Hydrochloride RS taken

102 *Operating conditions—*

103 Detector: An ultraviolet absorption photometer (wave-  
104 length: 290 nm).

105 Column: A stainless steel column 4.6 mm in inside diam-  
106 eter and 15 cm in length, packed with octadecylsilanized sil-  
107 ica gel for liquid chromatography (5  $\mu m$  in particle diameter).

108 Column temperature: A constant temperature of about  
109 50°C.

110 Mobile phase: A mixture of a solution of sodium lauryl  
111 sulfate (1 in 100), acetonitrile for liquid chromatography and  
112 phosphoric acid (600:400:1).

113 Flow rate: Adjust so that the retention time of midodrine is  
114 about 8 minutes.

115 *System suitability—*

116 System performance: Dissolve 20 mg of Midodrine Hy-  
117 drochloride in dilute sodium hydroxide TS to make 20 mL,  
118 and allow to stand in a water bath at 80°C for 3 hours. After  
119 cooling, to 1 mL of this solution add a mixture of water and  
120 acetonitrile for liquid chromatography (3:2) to make 50 mL.  
121 When the procedure is run with 10  $\mu L$  of this solution under  
122 the above operating conditions, midodrine and the related  
123 substance A are eluted in this order with the resolution be-  
124 tween these peaks being not less than 5.

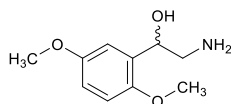
125 System repeatability: When the test is repeated 6 times  
126 with 10  $\mu L$  of the standard solution under the above operating  
127 conditions, the relative standard deviation of the peak area of  
128 midodrine is not more than 1.0%.

129 **Containers and storage** Containers — Well-closed con-  
130 tainers.

131 **Others**

132 Related substance A:

133 2-Amino-1-(2,5-dimethoxyphenyl)ethanol



135 **Add the following to 9.01 Reference**

136 **Standards (1):**

137 Midodrine Hydrochloride RS

138