

1 Pregabalin Capsules

2 プレガバリンカプセル

3

4 Pregabalin Capsules contain not less than 95.0% and
5 not more than 105.0% of the labeled amount of pregab-
6 alin ($C_8H_{17}NO_2$; 159.23).

7 **Method of preparation** Prepare as directed under Cap-
8 sules, with Pregabalin.

9 **Identification** Take out the contents of Pregabalin Cap-
10 sules, and powder. To a portion of the powder, equivalent to
11 25 mg of Pregabalin, add 10 mL of methanol, shake thor-
12 oughly, centrifuge, and use the supernatant liquid as the sam-
13 ple solution. Separately, dissolve 10 mg of Pregabalin RS in
14 4 mL of methanol, and use this solution as the standard solu-
15 tion. Perform the test with these solutions as directed under
16 Thin-layer Chromatography <2.03>. Spot 5 μ L each of the
17 sample solution and standard solution on a plate of silica gel
18 for thin-layer chromatography. Develop the plate with a mix-
19 ture of methanol, acetonitrile and ammonia solution (28)
20 (65:34:1) to a distance of about 10 cm, and air-dry the plate.
21 Spray evenly a solution of ninhydrin in a mixture of 2-propan-
22 ol and water (4:1) (1 in 1000) on the plate, and air-dry the
23 plate: the spots obtained from the sample solution and stand-
24 ard solution show the same R_f value.

25 **Purity** Related Substances—Use the sample solution ob-
26 tained in the Assay as the sample solution. Perform the test
27 with 50 μ L of the sample solution as directed under Liquid
28 Chromatography <2.01> according to the following condi-
29 tions. Determine each peak area by the automatic integration
30 method, and calculate their amounts by the area percentage
31 method: the amount of the peak of related substance A having
32 the relative retention time of about 3.0 to pregabalin is not
33 more than 0.5%, the amount of the peak other than pregabalin
34 and the peak mentioned above is not more than 0.2%, and the
35 total amount of the peaks other than pregabalin is not more
36 than 1.0%. For the area of the peak of related substance A
37 and the peaks having the relative retention time of about 1.4,
38 about 1.7, about 1.9 and about 2.1 to pregabalin, multiply the
39 correction factors, 0.05, 0.06, 0.05, 0.04 and 0.03, respec-
40 tively.

41 **Operating conditions**—

42 Detector, column, column temperature, mobile phase, and
43 flow rate: Proceed as directed in the operating conditions in
44 the Assay.

45 Time span of measurement: For 15 minutes after injection,
46 beginning after the solvent peak.

47 **System suitability**—

48 Test for required detectability: To 1 mL of the sample so-
49 lution, add the mobile phase to make 100 mL and use this

50 solution as the solution for system suitability test. Pipet 2 mL
51 of the solution for system suitability test, and add the mobile
52 phase to make exactly 20 mL. Confirm that the peak area of
53 pregabalin obtained with 50 μ L of this solution is equivalent
54 to 7 to 13% of that with 50 μ L of the solution for system
55 suitability test.

56 System performance: When the procedure is run with 50
57 μ L of the solution for system suitability test under the above
58 operating conditions, the number of theoretical plates and the
59 symmetry factor of the peak of pregabalin are not less than
60 1800 and not more than 2.0, respectively.

61 **Uniformity of dosage units** <6.02> Perform the Mass var-
62 iation test, or the Content uniformity test according to the fol-
63 lowing method: it meets the requirement.

64 Take out the contents of 1 capsule of Pregabalin Capsules,
65 and add the mobile phase. If necessary, wash the capsule
66 shell with a small amount of the mobile phase, and add the
67 washing. Stir, and add the mobile phase to make exactly 50
68 mL. Filter this solution through a membrane filter with a pore
69 size not exceeding 0.45 μ m. Discard the first 10 mL of the
70 filtrate, pipet V mL of the subsequent filtrate, add the mobile
71 phase to make exactly V' mL so that each mL contains about
72 0.5 mg of pregabalin ($C_8H_{17}NO_2$), and use this solution as the
73 sample solution. Separately, weigh accurately about 25 mg
74 of Pregabalin RS (separately determine the water <2.48> in
75 the same manner as Pregabalin), and dissolve in the mobile
76 phase to make exactly 50 mL, and use this solution as the
77 standard solution. Perform the test with exactly 50 μ L each
78 of the sample solution and standard solution as directed under
79 Liquid Chromatography <2.01> according to the following
80 conditions, and determine the peak areas, A_T and A_S , of
81 pregabalin in each solution.

$$\begin{aligned} &\text{Amount (mg) of pregabalin } (C_8H_{17}NO_2) \\ &= M_S \times A_T / A_S \times V' / V \end{aligned}$$

84 M_S : Amount (mg) of Pregabalin RS taken, calculated on
85 the anhydrous basis

86 **Operating conditions**—

87 Proceed as directed in the operating conditions in the As-
88 say.

89 **System suitability**—

90 System performance: When the procedure is run with 50
91 μ L of the standard solution under the above operating condi-
92 tions, the number of theoretical plates and the symmetry fac-
93 tor of the peak of pregabalin are not less than 1800 and not
94 more than 2.0, respectively.

95 System repeatability: When the test is repeated 6 times
96 with 50 μ L of the standard solution under the above operating
97 conditions, the relative standard deviation of the peak area of
98 pregabalin is not more than 1.0%.

Dissolution <6.10> When the test is performed at 50 revolutions per minute according to the Paddle method using the sinker, using 900 mL of 1st fluid for dissolution test as the dissolution medium, the value Q in 30 minutes of Pregabalin Capsules is 80%.

Start the test with 1 capsule of Pregabalin Capsules, withdraw not less than 10 mL of the medium at the specified minute after starting the test, and filter through a membrane filter with a pore size not exceeding 0.45 μm . Discard the first 3 mL of the filtrate, pipet V mL of the subsequent filtrate, add the dissolution medium to make exactly V' mL so that each mL contains about 28 μg of pregabalin ($\text{C}_8\text{H}_{17}\text{NO}_2$), and use this solution as the sample solution. Separately, weigh accurately about 28 mg of Pregabalin RS (separately determine the water <2.48> in the same manner as Pregabalin), and dissolve in dissolution medium to make exactly 100 mL. Pipet 5 mL of this solution, add the dissolution medium to make exactly 50 mL, and use this solution as the standard solution. Perform the test with exactly 50 μL each of the sample solution and standard solution as directed under Liquid Chromatography <2.01> according to the following conditions, and determine the peak areas, A_T and A_S , of pregabalin in each solution.

Dissolution rate (%) with respect to the labeled amount of pregabalin ($\text{C}_8\text{H}_{17}\text{NO}_2$)

$$= M_S \times A_T / A_S \times V' / V \times 1 / C \times 90$$

M_S : Amount (mg) of Pregabalin RS taken, calculated on the anhydrous basis

C : Labeled amount (mg) of pregabalin ($\text{C}_8\text{H}_{17}\text{NO}_2$) in 1 capsule

Operating conditions—

Detector: An ultraviolet absorption photometer (wavelength: 210 nm).

Column: A stainless steel column 4.6 mm in inside diameter and 15 cm in length, packed with cyanopropylsilanized silica gel for liquid chromatography (5 μm in particle diameter).

Column temperature: A constant temperature of about 35°C.

Mobile phase: Dissolve 9.41 g of sodium 1-hexane sulfonate and 2 mL of triethylamine in 880 mL of water, and adjust to pH 3.1 with phosphoric acid. To this solution add 130 mL of acetonitrile for liquid chromatography.

Flow rate: Adjust so that the retention time of pregabalin is about 6 minutes.

System suitability—

System performance: When the procedure is run with 50 μL of the standard solution under the above operating conditions, the number of theoretical plates and the symmetry factor of the peak of pregabalin are not less than 5000 and not more than 2.0, respectively.

System repeatability: When the test is repeated 6 times with 50 μL of the standard solution under the above operating conditions, the relative standard deviation of the peak area of pregabalin is not more than 2.0%.

Assay Weigh accurately the mass of not less than 20 Pregabalin Capsules, take out the contents, and weigh accurately the mass of the emptied shells. Powder the contents, and weigh accurately a portion of the powder, equivalent to about 50 mg of pregabalin ($\text{C}_8\text{H}_{17}\text{NO}_2$), add the mobile phase, stir, and add the mobile phase to make exactly 50 mL. Filter this solution through a membrane filter with a pore size not exceeding 0.45 μm . Discard the first 10 mL of the filtrate, and use the subsequent filtrate as the sample solution. Separately, weigh accurately about 25 mg of Pregabalin RS (separately determine the water <2.48> in the same manner as Pregabalin), and dissolve in the mobile phase to make exactly 25 mL, and use this solution as the standard solution. Perform the test with exactly 50 μL each of the sample solution and standard solution as directed under Liquid Chromatography <2.01> according to the following conditions, and determine the peak areas, A_T and A_S , of pregabalin in each solution.

$$\begin{aligned} &\text{Amount (mg) of pregabalin } (\text{C}_8\text{H}_{17}\text{NO}_2) \\ &= M_S \times A_T / A_S \times 2 \end{aligned}$$

M_S : Amount (mg) of Pregabalin RS taken, calculated on the anhydrous basis

Operating conditions—

Detector: An ultraviolet absorption photometer (wavelength: 210 nm).

Column: A stainless steel column 3.9 mm in inside diameter and 30 cm in length, packed with octadecylsilanized silica gel for liquid chromatography (10 μm in particle diameter).

Column temperature: A constant temperature of about 20°C.

Mobile phase: Dissolve 5.79 g of anhydrous disodium hydrogen phosphate and 3.52 g of potassium dihydrogen phosphate in 1000 mL of water, and adjust to pH 7.0 with phosphoric acid or potassium hydroxide TS. To 1 mL of this solution add 550 mL of water, 350 mL of methanol for liquid chromatography and 100 mL of acetonitrile for liquid chromatography.

Flow rate: Adjust so that the retention time of pregabalin is about 3.6 minutes.

System suitability—

System performance: When the procedure is run with 50 μL of the standard solution under the above operating conditions, the number of theoretical plates and the symmetry factor of the peak of pregabalin are not less than 1800 and not more than 2.0, respectively.

199 System repeatability: When the test is repeated 6 times
200 with 50 μ L of the standard solution under the above operating
201 conditions, the relative standard deviation of the peak area of
202 pregabalin is not more than 1.0%.

203 **Containers and storage** Containers—Tight containers.

204 **Others**

205 Related substance A: Refer to it described in Pregabalin.

206 *Add the following to 9.01 Reference*
207 *Standards section (1).*

208 Pregabalin RS