## 1 Tandospirone Citrate

2 タンドスピロンクエン酸塩



- 3
- $4\quad C_{21}H_{29}N_5O_2.C_6H_8O_7:\ 575.61$
- 5 (3aR,4S,7R,7aS)-2-{4-[4-(Pyrimidin-2-yl)piperazin-1-
- 6 yl]butyl}hexahydro-1*H*-4,7-methanoisoindole-1,3(2*H*)-
- 7 dione monocitrate
- 8 [112457-95-1]
- 9

Tandospirone Citrate, when dried, contains not less than 99.0% and not more than 101.0% of tandospirone

12 citrate  $(C_{21}H_{29}N_5O_2.C_6H_8O_7)$ .

13 Description Tandospirone Citrate occurs as white, crystals14 or crystalline powder.

15 It is freely soluble in acetic acid (100), sparingly soluble in16 water and in methanol, and very slightly soluble in ethanol

17 (99.5).

**Identification** (1) Determine the absorption spectrum of 18 a solution of Tandospirone Citrate in methanol (3 in 200,000) 19 as directed under Ultraviolet-visible Spectrophotometry 20 21 <2.24>, and compare the spectrum with the Reference Spectrum or the spectrum of a solution of Tandospirone Citrate 22 23 RS prepared in the same manner as the sample solution: both 24 spectra exhibit similar intensities of absorption at the same 25 wavelengths.

(2) Determine the infrared absorption spectrum of Tandospirone Citrate, previously dried, as directed in the potassium bromide disk method under Infrared Spectrophotometry
<2.25>, and compare the spectrum with the Reference Spectrum or the spectrum of dried Tandospirone Citrate RS: both
spectra exhibit similar intensities of absorption at the same
wave numbers.

33 (3) A solution of Tandospirone Citrate (1 in 200) re34 sponds to Qualitative Tests <1.09> (1) for citrate.

35 Purity (1) Chloride <1.03>—Perform the test with 0.5 g
36 of Tandospirone Citrate. Prepare the control solution with
37 0.45 mL of 0.01 mol/L hydrochloric acid VS (not more than
38 0.032%).

39 (2) Related substances—Weigh accurately about 50 mg
40 of Tandospirone Citrate, and dissolve in the mobile phase to
41 make exactly 100 mL, and use this solution as the sample
42 solution. Separately, weigh accurately about 50 mg of Tan-

43 dospirone Citrate RS, previously dried, and dissolve in the

44 mobile phase to make exactly 100 mL. Pipet 2 mL of this 45 solution, add the mobile phase to make exactly 100 mL. Pipet 46 5 mL of this solution, add the mobile phase to make exactly 47 100 mL, and use this solution as the standard solution. Per-48 form the test with exactly 20  $\mu$ L each of the sample solution and standard solution as directed under Liquid Chromatog-49 raphy <2.01> according to the operating conditions described 50 51 below. Determine the peak area, A<sub>T</sub>, of each related substance 52 from the sample solution, and the peak area,  $A_s$ , of tandospi-53 rone from the standard solution by the automatic integration 54 method, and calculate the amount of the related substances 55 by the equation described below: the amount of each related 56 substance is not more than 0.10% and the total amount of the 57 related substances is not more than 0.5%. For the areas of the 58 peaks of related substances A, B, C and D, having the relative retention times of about 0.18, about 0.24, about 0.65 and 59 about 1.47 to tandospirone, multiply their correction factors, 60 0.3, 0.4, 0.4 and 34.8, respectively. 61

Amount (%) of each related substance  
=
$$M_{\rm S} / M_{\rm T} \times A_{\rm T} / A_{\rm S} \times 1 / 10$$

 $M_{\rm S}$ : Amount (g) of Tandospirone Citrate RS taken

 $M_{\rm T}$ : Amount (g) of Tandospirone Citrate taken

66 Operating conditions—

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67 Detector: An ultraviolet absorption photometer (wave-68 length: 243 nm).

69 Column: A stainless steel column 4.6 mm in inside diam-70 eter and 15 cm in length, packed with octadecylsilanized sil-71 ica gel for liquid chromatography (3  $\mu$ m in particle diameter).

72 Column temperature: A constant temperature of about73 40°C.

Mobile phase: Dissolve 1.36 g of potassium dihydrogen phosphate in 1000 mL of water, and adjust to pH 7.5 by adding a solution of sodium hydroxide (1 in 10). To 600 mL of this solution add 400 mL of acetonitrile for liquid chromatography.

Flow rate: 1.0 mL per minute.

Time span of measurement: About 2 times as long as the
retention time of tandospirone, beginning after the solvent
peak.

## System suitability—

Test for required detectability: Pipet 5 mL of the standard solution, and add the mobile phase to make exactly 10 mL. When the procedure is run with 20  $\mu$ L of this solution under the above operating conditions, the SN ratio of the peak of tandospirone is not less than 10.

89 System performance: When the procedure is run with 20 90  $\mu$ L of the standard solution under the above operating condi-91 tions, the number of theoretical plates and the symmetry fac-

92 tor of the peak of tandospirone are not less than 5000 and not

93 more than 1.5, respectively.

- 94 System repeatability: When the test is repeated 6 times
- 95 with 20  $\mu$ L of the standard solution under the above operating
- 96 conditions, the relative standard deviation of the peak area of
- 97 tandospirone is not more than 2.0%.
- 98 Loss on drying <2.41> Not more than 1.0% (1 g, in vac-123
  99 uum, 105°C, 3 hours).
- 100 **Residue on ignition**  $\langle 2.44 \rangle$  Not more than 0.1% (1 g).
- 101 Assay Weigh accurately about 0.5 g of Tandospirone Cit-
- 102 rate, previously dried, dissolve in 80 mL of acetic acid (100),
- 103 and titrate <2.50> with 0.1 mol/L perchloric acid VS (poten-
- 104 tiometric titration). Perform a blank determination in the
- 105 same manner, and make any necessary correction.
- 106 Each mL of 0.1 mol/L perchloric acid VS
- 107 =  $28.78 \text{ mg of } C_{21}H_{29}N_5O_2.C_6H_8O_7$
- 108 Containers and storage Containers—Tight containers.

## 109 Others

- 110 Related substance A:
- 111 2-(Piperazin-1-yl)pyrimidine



- 112
- 113 Related substance B:
- 114 4-[4-(Pyrimidin-2-yl)piperazin-1-yl]butan-1-ol



- 115
- 116 Related substance C:
- 117 1,1'-(Butane-1,4-diyl)bis[4-(pyrimidin-2-yl)piperazine]



- 118
- 119 Related substance D:
- 120 (3*aR*,3*a*'*R*,4*S*,4'*S*,7*R*,7*aS*,7'*R*,7*a*'*S*)-2,2'-(Butane-1,4-
- 121 diyl)bis[hexahydro-1H-4,7-methanoisoindole-1,3(2H)-di-
- 122 one]



## 124 Add the following to 9.01 Reference 125 Standards (1):

Tandospirone Citrate RS

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