## **1 Tandospirone Citrate Tablets**

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2 タンドスピロンクエン酸塩錠
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4 Tandospirone Citrate Tablets contain not less than 5 95.0% and not more than 105.0% of the labeled amount 6 of tandospirone citrate ( $C_{21}H_{29}N_5O_2.C_6H_8O_7$ : 575.61).

7 Method of preparation Prepare as directed under Tablets,8 with Tandospirone Citrate.

9 Identification To a quantity of powdered Tandospirone 10 Citrate Tablets, equivalent to 15 mg of Tandospirone Citrate, 11 add 70 mL of a mixture of water and methanol (1:1), shake 12 for 30 minutes, add a mixture of water and methanol (1:1) to 13 make 100 mL, and centrifuge. To 5 mL of the supernatant 14 liquid add a mixture of water and methanol (1:1) to make 50 15 mL. Determine the absorption spectrum of this solution as directed under Ultraviolet-visible Spectrophotometry <2.24>: 16 it exhibits a maximum between 236 nm and 240 nm. 17

18 Uniformity of dosage units <6.02> Perform the test ac19 cording to the following method: it meets the requirement of
20 the Content uniformity test.

To 1 tablet of Tandospirone Citrate Tablets add 60 mL of a mixture of water and methanol (1:1), shake until the tablet

a mixture of water and methanol (1:1), shake until the tabletis completely disintegrated, and add a mixture of water and

24 methanol (1:1) to make exactly 100 mL. Centrifuge this so-

25 lution, pipet 15 mL of the supernatant liquid, add a mixture

26 of water and methanol (1:1) to make exactly *V* mL so that

27 each mL contains about 15  $\mu$ g of tandospirone citrate

28  $(C_{21}H_{29}N_5O_2.C_6H_8O_7)$ , and use this solution as the sample so-

29 lution. Separately, weigh accurately about 15 mg of Tan-

30 dospirone Citrate RS, previously dried in vacuum at 105°C

for 3 hours, and dissolve in a mixture of water and methanol(1:1) to make exactly 100 mL. Pipet 5 mL of this solution,

33 add a mixture of water and methanol (1:1) to make exactly

34 50 mL, and use this solution as the standard solution. Deter-

35 mine the absorbances,  $A_{\rm T}$  and  $A_{\rm S}$ , of the sample solution and

36 standard solution at 238 nm as directed under Ultraviolet-vis-

37 ible Spectrophotometry <2.24>.

38 Amount (mg) of tandospirone citrate (C<sub>21</sub>H<sub>29</sub>N<sub>5</sub>O<sub>2</sub>.C<sub>6</sub>H<sub>8</sub>O<sub>7</sub>) 39  $=M_{\rm S} \times A_{\rm T}/A_{\rm S} \times V/150$ 

40 *M*<sub>S</sub>: Amount (mg) of Tandospirone Citrate RS taken

41 Dissolution <6.10> When the test is performed at 50 revolutions per minute according to the Paddle method, using 900
43 mL of water as the dissolution medium, the dissolution rate
44 in 15 minutes of Tandospirone Citrate Tablets is not less than
45 85%.

46 Start the test with 1 tablet of Tandospirone Citrate Tablets,

47 withdraw not less than 20 mL of the medium at the specified

48 minute after starting the test, and filter through a membrane 49 filter with a pore size not exceeding 0.45  $\mu$ m. Discard not less 50 than 10 mL of the first filtrate, pipet V mL of the subsequent 51 filtrate, add water to make exactly V' mL so that each mL 52 contains about 5.6  $\mu$ g of tandospirone citrate 53  $(C_{21}H_{29}N_5O_2.C_6H_8O_7)$ , and use this solution as the sample so-54 lution. Separately, weigh accurately about 22 mg of Tandospirone Citrate RS, previously dried in vacuum at 105°C 55 56 for 3 hours, and dissolve in water to make exactly 100 mL. 57 Pipet 5 mL of this solution, add water to make exactly 200 58 mL, and use this solution as the standard solution. Perform 59 the test with exactly 50  $\mu$ L each of the sample solution and 60 standard solution as directed under Liquid Chromatography 61 <2.01> according to the operating conditions described below, 62 and determine the peak areas,  $A_{\rm T}$  and  $A_{\rm S}$ , of tandospirone in 63 each solution.

64 Dissolution rate (%) with respect to the labeled amount of 65 tandospirone citrate (C<sub>21</sub>H<sub>29</sub>N<sub>5</sub>O<sub>2</sub>.C<sub>6</sub>H<sub>8</sub>O<sub>7</sub>) 66 = $M_8 \times A_T / A_8 \times V' / V \times 1 / C \times 45 / 2$ 

 $M_{\rm S}$ : Amount (mg) of Tandospirone Citrate RS taken

C: Labeled amount (mg) of tandospirone citrate  $(C_{21}H_{29}N_5O_2.C_6H_8O_7)$  in 1 tablet

70 Operating conditions—

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71 Detector: An ultraviolet absorption photometer (wave-72 length: 239 nm).

Column: A stainless steel column 4.6 mm in inside diam-eter and 15 cm in length, packed with octadecylsilanized sil-

75 ica gel for liquid chromatography (5  $\mu$ m in particle diameter). 76 Column temperature: A constant temperature of about 77 40°C.

Mobile phase: Adjust the pH of a solution of sodium 1heptanesulfonate (1 in 1000) to 3.0 with phosphoric acid. To
700 mL of this solution add 300 mL of acetonitrile for liquid
chromatography.

Flow rate: Adjust so that the retention time of tandospironeis about 6 minutes.

84 System suitability—

85 System performance: When the procedure is run with 50 86  $\mu$ L of the standard solution under the above operating condi-87 tions, the number of theoretical plates and the symmetry fac-88 tor of the peak of tandospirone are not less than 3000 and not 89 more than 2.0, respectively.

90 System repeatability: When the test is repeated 6 times 91 with 50  $\mu$ L of the standard solution under the above operating 92 conditions, the relative standard deviation of the peak area of 93 tandospirone is not more than 2.0%.

94 Assay Weigh accurately the mass of not less than 20 tablets
95 of Tandospirone Citrate Tablets, and powder. Weigh accu96 rately a portion of the powder, equivalent to about 25 mg of

97 tandospirone citrate ( $C_{21}H_{29}N_5O_2.C_6H_8O_7$ ), add 30 mL of the

mobile phase, shake for 15 minutes, and add the mobile phase
to make exactly 50 mL, and centrifuge, Pipet 15 mL of the
supernatant liquid, add the mobile phase to make exactly 25
mL, and use this solution as the sample solution. Separately,
weigh accurately about 50 mg of Tandospirone Citrate RS,

previously dried in vacuum at 105°C for 3 hours, and dissolvein the mobile phase to make exactly 50 mL. Pipet 15 mL of

105 this solution, add the mobile phase to make exactly 50 mL,

106 and use this solution as the standard solution. Perform the test 107 with exactly 5  $\mu$ L each of the sample solution and standard

108 solution as directed under Liquid Chromatography <2.01> ac-

109 cording to the operating conditions described below, and de-

110 termine the peak areas,  $A_{\rm T}$  and  $A_{\rm S}$ , of tandospirone in each 111 solution.

112 Amount (mg) of tandospirone citrate (C<sub>21</sub>H<sub>29</sub>N<sub>5</sub>O<sub>2</sub>.C<sub>6</sub>H<sub>8</sub>O<sub>7</sub>) 113 = $M_{\rm S} \times A_{\rm T}/A_{\rm S} \times 1/2$ 

114  $M_{\rm S}$ : Amount (mg) of Tandospirone Citrate RS taken

115 Operating conditions—

116 Detector: An ultraviolet absorption photometer (wave-117 length: 239 nm).

118 Column: A stainless steel column 4.6 mm in inside diam-119 eter and 15 cm in length, packed with octadecylsilanized sil-

ica gel for liquid chromatography (5 μm in particle diameter).
Column temperature: A constant temperature of about
30°C.

Mobile phase: Dissolve 1.36 g of potassium dihydrogen phosphate in water to make 1000 mL, and adjust to pH 7.0 with a solution of sodium hydroxide (1 in 10). To 400 mL of this solution add 600 mL of acetonitrile for liquid chromatography.

128 Flow rate: 1.0 mL per minute.

129 System suitability—

130 System performance: When the procedure is run with 5  $\mu$ L

131 of the standard solution under the above operating conditions,

132 the number of theoretical plates and the symmetry factor of

133  $\,$  the peak of tandospirone are not less than 5000 and not more  $\,$ 

134 than 1.5, respectively.

135 System repeatability: When the test is repeated 6 times 136 with 5  $\mu$ L of the standard solution under the above operating 137 conditions, the relative standard deviation of the peak area of

138 tandospirone is not more than 1.0%.

139 Containers and storage Containers—Tight containers.

## 140 Add the following to 9.01 Reference141 Standards (1):

142 Tandospirone Citrate RS

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