

# Dilazep Hydrochloride Tablets

ジラゼプ塩酸塩錠

Dilazep Hydrochloride Tablets contain not less than 95.0% and not more than 105.0% of the labeled amount of dilazep hydrochloride hydrate ( $C_{31}H_{44}N_2O_{10} \cdot 2HCl \cdot H_2O$ ; 695.63).

**Method of preparation** Prepare as directed under Tablets, with Dilazep Hydrochloride Hydrate.

**Identification** Perform the test with 10  $\mu$ L each of the sample solution and standard solution obtained in the Assay as directed under Liquid Chromatography <2.01> according to the conditions described below: the retention times of the peaks of the principal peaks in the chromatograms obtained from the sample solution and the standard solution are the same, and both absorption spectra of these peaks exhibit similar intensities of absorption at the same wavelengths.

*Operating conditions*—

Column, column temperature, mobile phase, and flow rate: Proceed as directed in the operating conditions in the Assay.

Detector: A photodiode array detector (wavelength: 254 nm; spectrum range of measurement: 220 – 400 nm).

*System suitability*—

System performance: Proceed as directed in the system suitability in the Assay.

**Uniformity of dosage units** <6.02> Perform the test according to the following method: it meets the requirement of the Content uniformity test.

To 1 tablet of Dilazep Hydrochloride Tablets add 25 mL of the mobile phase, shake thoroughly to disintegrate, and add the mobile phase to make exactly  $V$  mL so that each mL contains about 1 mg of dilazep hydrochloride hydrate ( $C_{31}H_{44}N_2O_{10} \cdot 2HCl \cdot H_2O$ ). Centrifuge this solution, pipet 5 mL of the supernatant liquid, add exactly 5 mL of the internal standard solution, add the mobile phase to make 50 mL, and use this solution as the sample solution. Then, proceed as directed in the Assay.

Amount (mg) of dilazep hydrochloride hydrate ( $C_{31}H_{44}N_2O_{10} \cdot 2HCl \cdot H_2O$ )

$$=M_S \times Q_T/Q_S \times V/50 \times 1.027$$

$M_S$ : Amount (mg) of dilazep hydrochloride hydrate for assay taken, calculated on the dried basis

*Internal standard solution*—A solution of ethyl parahydroxybenzoate in mobile phase (9 in 50,000).

**Dissolution** <6.10> When the test is performed at 100 revolutions per minute according to the Basket method, using 900 mL of 2nd fluid for dissolution test as the dissolution

medium, the dissolution rates in 30 minutes of 50-mg tablet and in 45 minutes of 100-mg tablet are not less than 75%.

Start the test with 1 tablet of Dilazep Hydrochloride Tablets, withdraw not less than 20 mL of the medium at the specified minute after starting the test, and filter through a membrane filter with a pore size not exceeding 0.45  $\mu$ m. Discard not less than 10 mL of the first filtrate, pipet  $V$  mL of the subsequent filtrate, add the dissolution medium to make exactly  $V'$  mL so that each mL contains about 11  $\mu$ g of dilazep hydrochloride hydrate ( $C_{31}H_{44}N_2O_{10} \cdot 2HCl \cdot H_2O$ ), and use this solution as the sample solution. Separately, weigh accurately about 28 mg of dilazep hydrochloride hydrate for assay (separately determine the loss on drying <2.41> under the same conditions as Dilazep Hydrochloride Hydrate), dissolve in the dissolution medium to make exactly 100 mL. Pipet 4 mL of this solution, add the dissolution medium to make exactly 100 mL, and use this solution as the standard solution. Determine the absorbances,  $A_T$  and  $A_S$ , of the sample solution and standard solution at 265 nm as directed under Ultraviolet-visible Spectrophotometry <2.24>.

Dissolution rate (%) with respect to the labeled amount of dilazep hydrochloride hydrate ( $C_{31}H_{44}N_2O_{10} \cdot 2HCl \cdot H_2O$ )

$$=M_S \times A_T/A_S \times V'/V \times 1/C \times 36 \times 1.027$$

$M_S$ : Amount (mg) of dilazep hydrochloride hydrate for assay taken, calculated on the dried basis

$C$ : Labeled amount (mg) of dilazep hydrochloride hydrate ( $C_{31}H_{44}N_2O_{10} \cdot 2HCl \cdot H_2O$ ) in 1 tablet

**Assay** Weigh accurately the mass of not less than 20 tablets of Dilazep Hydrochloride Tablets, and powder. Weigh accurately a portion of the powder, equivalent to about 50 mg of dilazep hydrochloride hydrate ( $C_{31}H_{44}N_2O_{10} \cdot 2HCl \cdot H_2O$ ), add 25 mL of the mobile phase, shake thoroughly, and add the mobile phase to make exactly 50 mL. Centrifuge, pipet 5 mL of the supernatant liquid, add exactly 5 mL of the internal standard solution, add the mobile phase to make 50 mL, and use this solution as the sample solution. Separately, weigh accurately about 50 mg of dilazep hydrochloride hydrate for assay (separately determine the loss on drying <2.41> under the same conditions as Dilazep Hydrochloride Hydrate), and dissolve in the mobile phase to make exactly 50 mL. Pipet 5 mL of this solution, add exactly 5 mL of the internal standard solution, add the mobile phase to make 50 mL, and use this solution as the standard solution. Perform the test with 10  $\mu$ L each of the sample solution and standard solution as directed under Liquid Chromatography <2.01> according to the conditions described below, and calculate the ratios,  $Q_T$  and  $Q_S$ , of the peak area of dilazep to that of the internal standard.

Amount (mg) of dilazep hydrochloride hydrate ( $C_{31}H_{44}N_2O_{10} \cdot 2HCl \cdot H_2O$ )

$$=M_S \times Q_T/Q_S \times 1.027$$

98  $M_S$ : Amount (mg) of dilazep hydrochloride hydrate for as-  
99 say taken, calculated on the dried basis

100 *Internal standard solution*—A solution of ethyl parahy-  
101 droxybenzoate in mobile phase (9 in 50,000).

102 *Operating conditions*—

103 Detector: An ultraviolet absorption photometer (wave-  
104 length: 254 nm).

105 Column: A stainless steel column 4.6 mm in inside diam-  
106 eter and 25 cm in length, packed with octadecylsilanized sil-  
107 ica gel for liquid chromatography (7  $\mu\text{m}$  in particle diameter).

108 Column temperature: A constant temperature of about  
109 40°C.

110 Mobile phase: A solution of sodium 1-heptanesulfonate in  
111 a mixture of water, acetonitrile and acetic acid (100)  
112 (60:40:1) (1.1 in 1000).

113 Flow rate: Adjust so that the retention time of dilazep is  
114 about 9 minutes.

115 *System suitability*—

116 System performance: Dissolve 15 mg of 3,4,5-trimethox-  
117 ybenzoic acid and 50 mg of dilazep hydrochloride hydrate for  
118 assay in 50 mL of mobile phase. To 5 mL of this solution,  
119 add 5 mL of the internal standard solution and 40 mL of the  
120 mobile phase. When the procedure is run with 10  $\mu\text{L}$  of this  
121 solution under the above operating conditions, 3,4,5-tri-  
122 methoxybenzoic acid, the internal standard, and dilazep are  
123 eluted in this order, and the resolutions between these peaks  
124 are not less than 4, respectively.

125 System repeatability: When the test is repeated 6 times  
126 with 10  $\mu\text{L}$  of the standard solution under the above operating  
127 conditions, the relative standard deviation of the ratio of the  
128 peak area of dilazep to that of the internal standard is not  
129 more than 1.0%.

130 **Containers and storage** Containers—Tight containers.

131 **Add the following to 9.41 Reagents, Test**  
132 **Solutions:**

133 **Dilazep hydrochloride hydrate for assay**  
134  $\text{C}_{31}\text{H}_{44}\text{N}_2\text{O}_{10} \cdot 2\text{HCl} \cdot \text{H}_2\text{O}$  [Same as the monograph Dilazep  
135 Hydrochloride Hydrate. It contains not less than 99.0% of di-  
136 lazep hydrochloride ( $\text{C}_{31}\text{H}_{44}\text{N}_2\text{O}_{10} \cdot 2\text{HCl}$ ), calculated on the  
137 dried basis.]

138 **3,4,5-Trimethoxybenzoic Acid**  $\text{C}_{10}\text{H}_{12}\text{O}_5$  White crystal-  
139 line powder. Sparingly soluble in acetonitrile, and practically  
140 insoluble in water. Melting point: 168 – 173°C.

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