

PHARMACOPOEIAL DISCUSSION GROUP**CORRECTION****CODE: B-01****NAME: Amino Acid Analysis****(Correction 2 of the sign-off document Revision 1 signed on 26 October 2016)**

Items to be corrected:

- Protein Hydrolysis: Remove “≤” from sentence
 - Application of adequate vacuum (≤ less than 200 µm of mercury or 26.7 Pa) or introduction of an inert gas (argon) in the headspace of the reaction vessel can reduce the level of oxidative destruction.
- Protein Hydrolysis – Method 1: Remove “≤” from sentence
 - Apply an inert atmosphere or vacuum (≤ less than 200 µm of mercury or 26.7 Pa) to the headspace of the vessel, and heat to about 110°C for a 24-hour hydrolysis time.
- Data Calculation and Analysis: Remove “≤ not” from sentence
 - Application of adequate vacuum (≤ ~~not~~ less than 200 µm of mercury or 26.7 Pa) or introduction of inert gas (argon) in the headspace of the reaction vessel during vapor phase hydrolysis can reduce the level of oxidative destruction.
- Data Calculation and Analysis - Known Protein Samples: Remove “≥” from sentence
 - Typically ≥ greater than 5% variation from the mean is considered unacceptable.
- Methodologies of Amino Acid Analysis General Principles - Method 3 - Precolumn PITC Derivatization General Principle: Correct to 254 nm
 - Phenylisothiocyanate (PITC) reacts with amino acids to form phenylthiocarbamyl (PTC) derivatives which can be detected with high sensitivity at ~~245~~ 254 nm.

Harmonised provisions:

| Provision | EP | JP | USP |
|--------------------------------|-----------|-----------|------------|
| Introduction | + | + | + |
| Apparatus | + | + | + |
| General Precautions | + | + | + |
| Reference Standard Material | + | + | + |
| Calibration of Instrumentation | + | + | + |
| Repeatability | + | + | + |
| Sample Preparation | + | + | + |
| Internal Standards | + | + | + |
| Protein Hydrolysis | + | + | + |

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| | | | |
|---|---|---|---|
| Methodologies of Amino Acid Analysis General Principles | + | + | + |
| Data Calculation and Analysis | + | + | + |

Legend

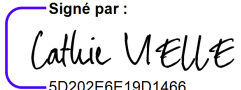
+: will adopt and implement

–: will not stipulate

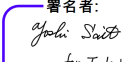
Non-harmonised parts:

| | |
|------------|--|
| EP | None |
| JP | None |
| USP | Footnote: <i>“Suitable standards may be obtained from NIST (Gaithersburg, MD), Beckman Instruments (Fullerton, CA), Sigma Chemical (St. Louis, MO), Pierce (Rockford, IL), or Agilent (Palo Alto, CA).”</i> APPENDIX |

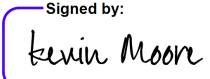
European Pharmacopoeia

| Signature | Name | Date |
|--|-----------|---------------|
| Signé par :  5D202E6E19D1466... | C. Vielle | 24 March 2026 |

Japanese Pharmacopoeia

| Signature | Name | Date |
|---|---------------|---------------|
| 署名者:  for T. Kishira 878995A356ED445... | Yoshiro Saito | Mar. 19, 2026 |

United States Pharmacopoeia

| Signature | Name | Date |
|---|-------------|-------------|
| Signed by:  A7467E52FCC94E9... | Kevin Moore | 17-MAR-2026 |

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B-01 AMINO ACID ANALYSIS

Amino acid analysis refers to the methodology used to determine the amino acid composition or content of proteins, peptides, and other pharmaceutical preparations. Proteins and peptides are macromolecules consisting of covalently bonded amino acid residues organized as a linear polymer. The sequence of the amino acids in a protein or peptide determines the properties of the molecule. Proteins are considered large molecules that commonly exist as folded structures with a specific conformation, while peptides are smaller and may consist of only a few amino acids. Amino acid analysis can be used to quantify protein and peptides, to determine the identity of proteins or peptides based on their amino acid composition, to support protein and peptide structure analysis, to evaluate fragmentation strategies for peptide mapping, and to detect atypical amino acids that might be present in a protein or peptide. It is necessary to hydrolyze a protein/peptide to its individual amino acid constituents before amino acid analysis. Following protein/peptide hydrolysis, the amino acid analysis procedure can be the same as that practiced for free amino acids in other pharmaceutical preparations. The amino acid constituents of the test sample are typically derivatized for analysis.

Apparatus

Methods used for amino acid analysis are usually based on a chromatographic separation of the amino acids present in the test sample. Current techniques take advantage of the automated chromatographic instrumentation designed for analytical methodologies. An amino acid analysis instrument will typically be a low-pressure or high-pressure liquid chromatograph capable of generating mobile phase gradients that separate the amino acid analytes on a chromatographic column. The instrument must have postcolumn derivatization capability, unless the sample is analyzed using precolumn derivatization. The detector is usually an ultraviolet-visible or fluorescence detector depending on the derivatization method used. A recording device (e.g., integrator) is used for

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33 transforming the analog signal from the detector and for quantitation. It is
34 preferred that instrumentation be dedicated particularly for amino acid analysis.

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General Precautions

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Background contamination is always a concern for the analyst in
39 performing amino acid analysis. High purity reagents are necessary (e.g., low
40 purity hydrochloric acid can contribute to glycine contamination). Analytical
41 reagents are changed routinely every few weeks using only high-pressure liquid
42 chromatography (HPLC) grade solvents. Potential microbial contamination and
43 foreign material that might be present in the solvents are reduced by filtering
44 solvents before use, keeping solvent reservoirs covered, and not placing amino
45 acid analysis instrumentation in direct sunlight.

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Reference Standard Material

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Acceptable amino acid standards are commercially available for amino
acid analysis and typically consist of an aqueous mixture of amino acids. When
determining amino acid composition, protein or peptide standards are analyzed
with the test material as a control to demonstrate the integrity of the entire

65 procedure. Highly purified bovine serum albumin has been used as a protein
66 standard for this purpose.

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Calibration of Instrumentation

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71 Calibration of amino acid analysis instrumentation typically involves
72 analyzing the amino acid standard, which consists of a mixture of amino acids at a
73 number of concentrations, to determine the response factor and range of analysis
74 for each amino acid. The concentration of each amino acid in the standard is
75 known. In the calibration procedure, the analyst dilutes the amino acid standard
76 to several different analyte levels within the expected linear range of the amino
77 acid analysis technique. Then, replicates at each of the different analyte levels
78 can be analyzed. Peak areas obtained for each amino acid are plotted versus the
79 known concentration for each of the amino acids in the standard dilution. These
80 results will allow the analyst to determine the range of amino acid concentrations
81 where the peak area of a given amino acid is an approximately linear function of
82 the amino acid concentration. It is important that the analyst prepare the samples
83 for amino acid analysis so that they are within the analytical limits (e.g., linear
84 working range) of the technique employed in order to obtain accurate and
85 repeatable results.

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86 Four to six amino acid standard levels are analyzed to determine a
87 response factor for each amino acid. The response factor is calculated as the
88 average peak area or peak height per nmol of amino acid present in the standard.
89 A calibration file consisting of the response factor for each amino acid is prepared
90 and used to calculate the concentration of each amino acid present in the test
91 sample. This calculation involves dividing the peak area corresponding to a given
92 amino acid by the response factor for that amino acid to give the nmol of the
93 amino acid. For routine analysis, a single-point calibration may be sufficient;
94 however, the calibration file is updated frequently and tested by the analysis of
95 analytical controls to ensure its integrity.

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Repeatability

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Consistent high quality amino acid analysis results from an analytical laboratory require attention to the repeatability of the assay. During analysis of the chromatographic separation of the amino acids or their derivatives, numerous peaks can be observed on the chromatogram that correspond to the amino acids. The large number of peaks makes it necessary to have an amino acid analysis system that can repeatedly identify the peaks based on retention time and integrate the peak areas for quantitation. A typical repeatability evaluation involves preparing a standard amino acid solution and analyzing many replicates (i.e., six analyses or more) of the same standard solution. The relative standard deviation (RSD) is determined for the retention time and integrated peak area of each amino acid. An evaluation of the repeatability is expanded to include multiple assays conducted over several days by different analysts. Multiple assays include the preparation of standard dilutions from starting materials to determine the variation due to sample handling. Often the amino acid composition of a standard protein (e.g., bovine serum albumin) is analyzed as part of the repeatability evaluation. By evaluating the replicate variation (i.e., RSD), the laboratory can establish analytical limits to ensure that the analyses from the laboratory are under control. It is desirable to establish the lowest practical variation limits to ensure the best results. Areas to focus on to lower the variability of the amino acid analysis include sample preparation, high background spectral interference due to quality of reagents and/or laboratory practices, instrument performance and maintenance, data analysis and interpretation, and analyst performance and habits. All parameters involved are fully investigated in the scope of the validation work.

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Sample Preparation

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Accurate results from amino acid analysis require purified protein and peptide samples. Buffer components (e.g., salts, urea, detergents) can interfere with the amino acid analysis and are removed from the sample before analysis.

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127 Methods that utilize postcolumn derivatization of the amino acids are generally
128 not affected by buffer components to the extent seen with precolumn
129 derivatization methods. It is desirable to limit the number of sample
130 manipulations to reduce potential background contamination, to improve analyte
131 recovery, and to reduce labor. Common techniques used to remove buffer
132 components from protein samples include the following methods: (1) injecting
133 the protein sample onto a reversed-phase HPLC system, removing the protein
134 with a volatile solvent containing a sufficient organic component, and drying the
135 sample in a vacuum centrifuge; (2) dialysis against a volatile buffer or water; (3)
136 centrifugal ultrafiltration for buffer replacement with a volatile buffer or water;
137 (4) precipitating the protein from the buffer using an organic solvent (e.g.,
138 acetone); and (5) gel filtration.

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Internal Standards

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142 It is recommended that an internal standard be used to monitor physical
143 and chemical losses and variations during amino acid analysis. An accurately
144 known amount of internal standard can be added to a protein solution prior to
145 hydrolysis. The recovery of the internal standard gives the general recovery of
146 the amino acids of the protein solution. Free amino acids, however, do not
147 behave in the same way as protein-bound amino acids during hydrolysis because
148 their rates of release or destruction are variable. Therefore, the use of an internal
149 standard to correct for losses during hydrolysis may give unreliable results. It will
150 be necessary to take this point under consideration when interpreting the results.
151 Internal standards can also be added to the mixture of amino acids after hydrolysis
152 to correct for differences in sample application and changes in reagent stability
153 and flow rates. Ideally, an internal standard is an unnaturally occurring primary
154 amino acid that is commercially available and inexpensive. It should also be
155 stable during hydrolysis, its response factor should be linear with concentration,
156 and it needs to elute with a unique retention time without overlapping other amino
157 acids. Commonly used amino acid standards include norleucine, nitrotyrosine,
158 and α -aminobutyric acid.

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Protein Hydrolysis

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Hydrolysis of protein and peptide samples is necessary for amino acid analysis of these molecules. The glassware used for hydrolysis must be very clean to avoid erroneous results. Glove powders and fingerprints on hydrolysis tubes may cause contamination. To clean glass hydrolysis tubes, boil tubes for 1 hour in 1 N hydrochloric acid or soak tubes in concentrated nitric acid or in a mixture of concentrated hydrochloric acid and concentrated nitric acid (1:1). Clean hydrolysis tubes are rinsed with high-purity water followed by a rinse with HPLC grade methanol, dried overnight in an oven, and stored covered until use. Alternatively, pyrolysis of clean glassware at 500°C for 4 hours may also be used to eliminate contamination from hydrolysis tubes. Adequate disposable laboratory material can also be used.

Acid hydrolysis is the most common method for hydrolyzing a protein sample before amino acid analysis. The acid hydrolysis technique can contribute to the variation of the analysis due to complete or partial destruction of several amino acids. Tryptophan is destroyed; serine and threonine are partially destroyed; methionine might undergo oxidation; and cysteine is typically recovered as cystine (but cystine recovery is usually poor because of partial destruction or reduction to cysteine). Application of adequate vacuum (less than 200 μm of mercury or 26.7 Pa) or introduction of an inert gas (argon) in the headspace of the reaction vessel can reduce the level of oxidative destruction. In peptide bonds involving isoleucine and valine the amido bonds of Ile-Ile, Val-Val, Ile-Val, and Val-Ile are partially cleaved; and asparagine and glutamine are deamidated, resulting in aspartic acid and glutamic acid, respectively. The loss of tryptophan, asparagine, and glutamine during an acid hydrolysis limits quantitation to 17 amino acids. Some of the hydrolysis techniques described are used to address these concerns. Some of the hydrolysis techniques described (i.e., *Methods 4-11*) may cause modifications to other amino acids. Therefore, the benefits of using a given hydrolysis technique are weighed against the concerns

190 with the technique and are tested adequately before employing a method other
191 than acid hydrolysis.

192 A time-course study (i.e., amino acid analysis at acid hydrolysis times of
193 24, 48, and 72 hours) is often employed to analyze the starting concentration of
194 amino acids that are partially destroyed or slow to cleave. By plotting the
195 observed concentration of labile amino acids (i.e., serine and threonine) versus
196 hydrolysis time, the line can be extrapolated to the origin to determine the starting
197 concentration of these amino acids. Time-course hydrolysis studies are also used
198 with amino acids that are slow to cleave (e.g., isoleucine and valine). During the
199 hydrolysis time course, the analyst will observe a plateau in these residues. The
200 level of this plateau is taken as the residue concentration. If the hydrolysis time is
201 too long, the residue concentration of the sample will begin to decrease, indicating
202 destruction by the hydrolysis conditions.

203 An acceptable alternative to the time-course study is to subject an amino
204 acid calibration standard to the same hydrolysis conditions as the test sample.
205 The amino acid in free form may not completely represent the rate of destruction
206 of labile amino acids within a peptide or protein during the hydrolysis. This is
207 especially true for peptide bonds that are slow to cleave (e.g., Ile-Val bonds).
208 However, this technique will allow the analyst to account for some residue
209 destruction. Microwave acid hydrolysis has been used and is rapid but requires
210 special equipment as well as special precautions. The optimal conditions for
211 microwave hydrolysis must be investigated for each individual protein/peptide
212 sample. The microwave hydrolysis technique typically requires only a few
213 minutes, but even a deviation of one minute may give inadequate results (e.g.,
214 incomplete hydrolysis or destruction of labile amino acids). Complete
215 proteolysis, using a mixture of proteases, has been used but can be complicated,
216 requires the proper controls, and is typically more applicable to peptides than
217 proteins.

218 NOTE—During initial analyses of an unknown protein, experiments with
219 various hydrolysis time and temperature conditions are conducted to determine
220 the optimal conditions.

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METHOD 1

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METHOD 2

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Acid hydrolysis using hydrochloric acid containing phenol is the most common procedure used for protein/peptide hydrolysis preceding amino acid analysis. The addition of phenol to the reaction prevents the halogenation of tyrosine.

Hydrolysis Solution: 6 N hydrochloric acid containing 0.1% to 1.0% of phenol.

Procedure—

Liquid Phase Hydrolysis—Place the protein or peptide sample in a hydrolysis tube, and dry. [NOTE—The sample is dried so that water in the sample will not dilute the acid used for the hydrolysis.] Add 200 μL of *Hydrolysis Solution* per 500 μg of lyophilized protein. Freeze the sample tube in a dry ice-acetone bath, and flame seal in vacuum. Samples are typically hydrolyzed at 110°C for 24 hours in vacuum or inert atmosphere to prevent oxidation. Longer hydrolysis times (e.g., 48 and 72 hours) are investigated if there is a concern that the protein is not completely hydrolyzed.

Vapor Phase Hydrolysis—This is one of the most common acid hydrolysis procedures, and it is preferred for microanalysis when only small amounts of the sample are available. Contamination of the sample from the acid reagent is also minimized by using vapor phase hydrolysis. Place vials containing the dried samples in a vessel that contains an appropriate amount of *Hydrolysis Solution*. The *Hydrolysis Solution* does not come in contact with the test sample. Apply an inert atmosphere or vacuum (less than 200 μm of mercury or 26.7 Pa) to the headspace of the vessel, and heat to about 110°C for a 24-hour hydrolysis time. Acid vapor hydrolyzes the dried sample. Any condensation of the acid in the sample vials is minimized. After hydrolysis, dry the test sample in vacuum to remove any residual acid.

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254 **Hydrolysis Solution:** 2.5 M MESA solution.

255 **Vapor Phase Hydrolysis**—About 1 to 100 µg of the protein/peptide
256 under test is dried in a hydrolysis tube. The hydrolysis tube is placed in a larger
257 tube with about 200 µL of the *Hydrolysis Solution*. The larger tube is sealed in
258 vacuum (about 50 µm of mercury or 6.7 Pa) to vaporize the *Hydrolysis Solution*.
259 The hydrolysis tube is heated to 170°C to 185°C for about 12.5 minutes. After
260 hydrolysis, the hydrolysis tube is dried in vacuum for 15 minutes to remove the
261 residual acid.

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METHOD 3

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265 Tryptophan oxidation during hydrolysis is prevented by using thioglycolic
266 acid (TGA) as the reducing acid.

267 **Hydrolysis Solution**—A solution containing 7 M hydrochloric acid, 10%
268 of trifluoroacetic acid, 20% of thioglycolic acid, and 1% of phenol.

269 **Vapor Phase Hydrolysis**—About 10 to 50 µg of the protein/peptide
270 under test is dried in a sample tube. The sample tube is placed in a larger tube
271 with about 200 µL of the *Hydrolysis Solution*. The larger tube is sealed in
272 vacuum (about 50 µm of mercury or 6.7 Pa) to vaporize the TGA. The sample
273 tube is heated to 166°C for about 15 to 30 minutes. After hydrolysis, the sample
274 tube is dried in vacuum for 5 minutes to remove the residual acid. Recovery of
275 tryptophan by this method may be dependent on the amount of sample present.

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METHOD 4

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279 Cysteine-cystine and methionine oxidation is performed with performic
280 acid before the protein hydrolysis.

281 **Oxidation Solution**—The performic acid is prepared fresh by mixing
282 formic acid and 30 percent hydrogen peroxide (9:1), and incubated at room
283 temperature for 1 hour.

284 **Procedure**—The protein/peptide sample is dissolved in 20 µL of formic
285 acid, and heated at 50°C for 5 minutes; then 100 µL of the *Oxidation Solution* is
286 added. The oxidation is allowed to proceed for 10 to 30 minutes. In this reaction,

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287 cysteine is converted to cysteic acid and methionine is converted to methionine
288 sulfone. The excess reagent is removed from the sample in a vacuum centrifuge.
289 This technique may cause modifications to tyrosine residues in the presence of
290 halides. The oxidized protein can then be acid hydrolyzed using *Method 1* or
291 *Method 2*.

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METHOD 5

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295 Cysteine-cystine oxidation is accomplished during the liquid phase
296 hydrolysis with sodium azide.

297 **Hydrolysis Solution:** 6 N hydrochloric acid containing 0.2% of phenol,
298 to which is added sodium azide to obtain a final concentration of 0.2% (w/v). The
299 added phenol prevents halogenation of tyrosine.

300 **Liquid Phase Hydrolysis**—The protein/peptide hydrolysis is conducted
301 at about 110°C for 24 hours. During the hydrolysis, the cysteine-cystine present
302 in the sample is converted to cysteic acid by the sodium azide present in the
303 *Hydrolysis Solution*. This technique allows better tyrosine recovery than *Method*
304 *4*, but it is not quantitative for methionine. Methionine is converted to a mixture
305 of the parent methionine and its two oxidative products, methionine sulfoxide and
306 methionine sulfone.

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METHOD 6

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310 Cysteine-cystine oxidation is accomplished with dimethyl sulfoxide
311 (DMSO).

312 **Hydrolysis Solution:** 6 N hydrochloric acid containing 0.1% to 1.0% of
313 phenol, to which DMSO is added to obtain a final concentration of 2% (v/v).

314 **Vapor Phase Hydrolysis**—The protein/peptide hydrolysis is conducted at
315 about 110°C for 24 hours. During the hydrolysis, the cysteine-cystine present in
316 the sample is converted to cysteic acid by the DMSO present in the *Hydrolysis*
317 *Solution*. As an approach to limit variability and compensate for partial
318 destruction, it is recommended to evaluate the cysteic acid recovery from
319 oxidative hydrolyses of standard proteins containing 1 to 8 mol of cysteine per

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320 mol protein. The response factors from protein/peptide hydrolysates are typically
321 about 30% lower than those for nonhydrolyzed cysteic acid standards. Because
322 histidine, methionine, tyrosine, and tryptophan are also modified, a complete
323 compositional analysis is not obtained with this technique.

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METHOD 7

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327 Cysteine-cystine reduction and alkylation is accomplished by a vapor
328 phase pyridylethylation reaction.

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330 **Reducing Solution**—Transfer 83.3 μL of pyridine, 16.7 μL of 4-
331 vinylpyridine, 16.7 μL of tributylphosphine, and 83.3 μL of water to a suitable
332 container, and mix.

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334 **Procedure**—Add the protein/peptide (between 1 and 100 μg) to a
335 hydrolysis tube, and place in a larger tube. Transfer the *Reducing Solution* to the
336 large tube, seal in vacuum (about 50 μm of mercury or 6.7 Pa), and incubate at
337 about 100°C for 5 minutes. Then remove the inner hydrolysis tube, and dry it in a
338 vacuum desiccator for 15 minutes to remove residual reagents. The
339 pyridylethylated protein/peptide can then be acid hydrolyzed using previously
340 described procedures. The pyridylethylation reaction is performed
341 simultaneously with a protein standard sample containing 1 to 8 mol of cysteine
342 per mol protein to improve accuracy in the pyridylethyl-cysteine recovery.
343 Longer incubation times for the pyridylethylation reaction can cause
344 modifications to the α -amino terminal group and the ϵ -amino group of lysine in
345 the protein.

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METHOD 8

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348 Cysteine-cystine reduction and alkylation is accomplished by a liquid
349 phase pyridylethylation reaction.

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351 **Stock Solutions**—Prepare and filter three solutions: 1 M Tris
hydrochloride (pH 8.5) containing 4 mM edetate disodium (*Stock Solution A*), 8
M guanidine hydrochloride (*Stock Solution B*), and 10% of 2-mercaptoethanol in
water (*Stock Solution C*).

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352 **Reducing Solution**—Prepare a mixture of *Stock Solution B* and *Stock*
353 *Solution A* (3:1) to obtain a buffered solution of 6 M guanidine hydrochloride in
354 0.25 M Tris hydrochloride.

355 **Procedure**—Dissolve about 10 µg of the test sample in 50 µL of the
356 *Reducing Solution*, and add about 2.5 µL of *Stock Solution C*. Store under
357 nitrogen or argon for 2 hours at room temperature in the dark. To achieve the
358 pyridylethylation reaction, add about 2 µL of 4-vinylpyridine to the protein
359 solution, and incubate for an additional 2 hours at room temperature in the dark.
360 The protein/peptide is desalted by collecting the protein/peptide fraction from a
361 reversed-phase HPLC separation. The collected sample can be dried in a vacuum
362 centrifuge before acid hydrolysis.

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METHOD 9

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366 Cysteine-cystine reduction and alkylation is accomplished by a liquid
367 phase carboxymethylation reaction.

368 **Stock Solutions**—Prepare as directed for *Method 8*.

369 **Carboxymethylation Solution**—Prepare a solution containing 100 mg of
370 iodoacetamide per mL of alcohol.

371 **Buffer Solution**—Use the *Reducing Solution*, prepared as directed for
372 *Method 8*.

373 **Procedure**—Dissolve the test sample in 50 µL of the *Buffer Solution*, and
374 add about 2.5 µL of *Stock Solution C*. Store under nitrogen or argon for 2 hours
375 at room temperature in the dark. Add the *Carboxymethylation Solution* in a ratio
376 1.5 fold per total theoretical content of thiols, and incubate for an additional 30
377 minutes at room temperature in the dark. [NOTE—If the thiol content of the
378 protein is unknown, then add 5 µL of 100 mM iodoacetamide for every 20 nmol
379 of protein present.] The reaction is stopped by adding excess of 2-
380 mercaptoethanol. The protein/peptide is desalted by collecting the protein/peptide
381 fraction from a reversed-phase HPLC separation. The collected sample can be
382 dried in a vacuum centrifuge before acid hydrolysis. The *S*-carboxyamidomethyl-

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383 cysteine formed will be converted to *S*-carboxymethylcysteine during acid
384 hydrolysis.

385 METHOD 10

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387 Cysteine-cystine is reacted with dithiodiglycolic acid or dithiodipropionic
388 acid to produce a mixed disulfide. [NOTE—The choice of dithiodiglycolic acid or
389 dithiodipropionic acid depends on the required resolution of the amino acid
390 analysis method.]

391 **Reducing Solution**—A solution containing 10 mg of dithiodiglycolic acid
392 (or dithiodipropionic acid) per mL of 0.2 M sodium hydroxide.

393 **Procedure**—Transfer about 20 µg of the test sample to a hydrolysis tube,
394 and add 5 µL of the *Reducing Solution*. Add 10 µL of isopropyl alcohol, and then
395 remove all of the sample liquid by vacuum centrifugation. The sample is then
396 hydrolyzed using *Method 1*. This method has the advantage that other amino acid
397 residues are not derivatized by side reactions, and the sample does not need to be
398 desalted prior to hydrolysis.

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400 METHOD 11

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402 Asparagine and glutamine are converted to aspartic acid and glutamic
403 acid, respectively, during acid hydrolysis. Asparagine and aspartic acid residues
404 are added and represented by *Asx*, while glutamine and glutamic acid residues are
405 added and represented by *Glx*. Proteins/peptides can be reacted with bis(1,1-
406 trifluoroacetoxy)iodobenzene (BTI) to convert the asparagine and glutamine
407 residues to diaminopropionic acid and diaminobutyric acid residues, respectively,
408 upon acid hydrolysis. These conversions allow the analyst to determine the
409 asparagine and glutamine content of a protein/peptide in the presence of aspartic
410 acid and glutamic acid residues.

411 **Reducing Solutions**—Prepare and filter three solutions: a solution of 10
412 mM trifluoroacetic acid (*Solution A*), a solution of 5 M guanidine hydrochloride
413 and 10 mM trifluoroacetic acid (*Solution B*), and a freshly prepared solution of
414 dimethylformamide containing 36 mg of BTI per mL (*Solution C*).

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415 **Procedure**—In a clean hydrolysis tube, transfer about 200 µg of the test
416 sample, and add 2 mL of *Solution A* or *Solution B* and 2 mL of *Solution C*. Seal
417 the hydrolysis tube in vacuum. Heat the sample at 60°C for 4 hours in the dark.
418 The sample is then dialyzed with water to remove the excess reagents. Extract the
419 dialyzed sample three times with equal volumes of n-butyl acetate, and then
420 lyophilize. The protein can then be acid hydrolyzed using previously described
421 procedures. The α,β -diaminopropionic and α,γ -diaminobutyric acid residues do
422 not typically resolve from the lysine residues upon ion-exchange chromatography
423 based on amino acid analysis. Therefore, when using ion-exchange as the mode
424 of amino acid separation, the asparagine and glutamine contents are the
425 quantitative difference in the aspartic acid and glutamic acid content assayed with
426 underivatized and BTI-derivatized acid hydrolysis. [NOTE—The threonine,
427 methionine, cysteine, tyrosine, and histidine assayed content can be altered by
428 BTI derivatization; a hydrolysis without BTI will have to be performed if the
429 analyst is interested in the composition of these other amino acid residues of the
430 protein/peptide.]

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432 **Methodologies of Amino Acid Analysis General Principles**

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434 Many amino acid analysis techniques exist, and the choice of any one
435 technique often depends on the sensitivity required from the assay. In general,
436 about one-half of the amino acid analysis techniques employed rely on the
437 separation of the free amino acids by ion-exchange chromatography followed by
438 postcolumn derivatization (e.g., with ninhydrin or *o*-phthalaldehyde). Postcolumn
439 detection techniques can be used with samples that contain small amounts of
440 buffer components, such as salts and urea, and generally require between 5 and 10
441 µg of protein sample per analysis. The remaining amino acid techniques typically
442 involve precolumn derivatization of the free amino acids (e.g., phenyl
443 isothiocyanate; 6-amino-quinolyl-N-hydroxysuccinimidyl carbanate or *o*-
444 phthalaldehyde; (dimethylamino) azobenzenesulfonyl chloride; 9-
445 fluorenylmethylchloroformate; and, 7-fluoro-4-nitrobenzo-2-oxa-1,3-diazole)
446 followed by reversed-phase HPLC. Precolumn derivatization techniques are very

447 sensitive and usually require between 0.5 and 1.0 μg of protein sample per
448 analysis but may be influenced by buffer salts in the samples. Precolumn
449 derivatization techniques may also result in multiple derivatives of a given amino
450 acid, which complicates the result interpretation. Postcolumn derivatization
451 techniques are generally influenced less by performance variation of the assay
452 than precolumn derivatization techniques.

453 The following *Methods* may be used for quantitative amino acid analysis.
454 Instruments and reagents for these procedures are available commercially.
455 Furthermore, many modifications of these methodologies exist with different
456 reagent preparations, reaction procedures, chromatographic systems, etc. Specific
457 parameters may vary according to the exact equipment and procedure used.
458 Many laboratories will utilize more than one amino acid analysis technique to
459 exploit the advantages offered by each. In each of these *Methods*, the analog
460 signal is visualized by means of a data acquisition system, and the peak areas are
461 integrated for quantification purposes.

462

463 METHOD 1 – Postcolumn Ninhydrin Detection General Principle

464

465 Ion-exchange chromatography with postcolumn ninhydrin detection is one
466 of the most common methods employed for quantitative amino acid analysis. As
467 a rule, a Li-based cation-exchange system is employed for the analysis of the
468 more complex physiological samples, and the faster Na-based cation-exchange
469 system is used for the more simplistic amino acid mixtures obtained with protein
470 hydrolysates (typically containing 17 amino acid components). Separation of the
471 amino acids on an ion-exchange column is accomplished through a combination
472 of changes in pH and cation strength. A temperature gradient is often employed
473 to enhance separation.

474 When the amino acid reacts with ninhydrin, the reactant has characteristic
475 purple or yellow color. Amino acids, except imino acid, give a purple color, and
476 show the maximum absorption at 570 nm. The imino acids such as proline give a
477 yellow color, and show the maximum absorption at 440 nm. The postcolumn
478 reaction between ninhydrin and amino acid eluted from column is monitored at

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479 440 and 570 nm, and the chromatogram obtained is used for the determination of
480 amino acid composition.

481 Detection limit is considered to be 10 pmol for most of the amino acid
482 derivatives, but 50 pmol for proline. Response linearity is obtained in the range
483 of 20 to 500 pmol with correlation coefficients exceeding 0.999. To obtain good
484 composition data, samples larger than 1 µg before hydrolysis are best suited for
485 this amino acid analysis of protein/peptide.

486

487 METHOD 2 – Postcolumn OPA Fluorometric Detection General Principle

488

489 *o*-Phthalaldehyde (OPA) reacts with primary amines in the presence of
490 thiol compound, to form highly fluorescent isoindole products. This reaction is
491 utilized for the postcolumn derivatization in analysis of amino acids by ion-
492 exchange chromatography. The rule of the separation is the same as *Method 1*.
493 Instruments and reagents for this form of amino acid analysis are available
494 commercially. Many modifications of this methodology exist.

495 Although OPA does not react with secondary amines (imino acids such as
496 proline) to form fluorescent substances, the oxidation with sodium hypochlorite
497 allows secondary amines to react with OPA. The procedure employs a strongly
498 acidic cation-exchange column for separation of free amino acids followed by
499 postcolumn oxidation with sodium hypochlorite and postcolumn derivatization
500 using OPA and thiol compound such as *N*-acetyl-L-cysteine and 2-
501 mercaptoethanol. The derivatization of primary amino acids are not noticeably
502 affected by the continuous supply of sodium hypochlorite.

503 Separation of the amino acids on an ion-exchange column is accomplished
504 through a combination of changes in pH and cation strength. After postcolumn
505 derivatization of eluted amino acids with OPA, the reactant passes through the
506 fluorometric detector. Fluorescence intensity of OPA-derivatized amino acids are
507 monitored with an excitation wavelength of 348 nm and an emission wavelength
508 of 450 nm.

509 Detection limit is considered to be a few tens of picomole level for most of
510 the amino acid derivatives. Response linearity is obtained in the range of a few

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511 picomole level to a few tens of nanomole level. To obtain good compositional
512 data, the starting with greater than 500 ng of sample before hydrolysis is best
513 suited for the amino acid analysis of protein/peptide.

514

515 METHOD 3 – Precolumn PITC Derivatization General Principle

516

517 Phenylisothiocyanate (PITC) reacts with amino acids to form
518 phenylthiocarbamyl (PTC) derivatives which can be detected with high sensitivity
519 at 254 nm. Therefore, precolumn derivatization of amino acids with PITC
520 followed by a reversed-phase HPLC separation with UV detection is used to
521 analyze the amino acid composition.

522 After the reagent is removed under vacuum, the derivatized amino acids
523 can be stored dry and frozen for several weeks with no significant degradation. If
524 the solution for injection is kept cold, no noticeable loss in chromatographic
525 response occurs after three days.

526 Separation of the PTC-amino acids on a reversed-phase HPLC with ODS
527 column is accomplished through a combination of changes in concentrations of
528 acetonitrile and buffer ionic strength. PTC-amino acids eluted from column are
529 monitored at 254 nm.

530 Detection limit is considered to be 1 pmol for most of the amino acid
531 derivatives. Response linearity is obtained in the range of 20 to 500 pmol with
532 correlation coefficients exceeding 0.999. To obtain good compositional data,
533 samples larger than 500 ng of protein/peptide before hydrolysis is best suited for
534 this amino acid analysis of proteins/peptides.

535

536 METHOD 4 – Precolumn AQC Derivatization General Principle

537

538 Precolumn derivatization of amino acids with 6-aminoquinolyl-*N*-
539 hydroxysuccinimidyl carbamate (AQC) followed by reversed-phase HPLC
540 separation with fluorometric detection is used.

541 6-Aminoquinolyl-*N*-hydroxysuccinimidyl carbamate (AQC) reacts with
542 amino acids to form stable, fluorescent unsymmetric urea derivatives (AQC-
543 amino acids) which are readily amenable to analysis by reversed-phase HPLC.

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544 Therefore, precolumn derivatization of amino acids with AQC followed by
545 reversed-phase HPLC separation is used to analyze the amino acid composition.

546 Separation of the AQC-amino acids on ODS column is accomplished
547 through a combination of changes in concentrations of acetonitrile and salt.
548 Selective fluorescence detection of the derivatives with excitation wavelength at
549 250 nm and emission wavelength at 395 nm allows for the direct injection of the
550 reaction mixture with no significant interference from the only major fluorescent
551 reagent by-product, 6-aminoquinoline. Excess reagent is rapidly hydrolyzed ($t_{1/2}$
552 <15 seconds) to yield 6-aminoquinoline, *N*-hydroxysuccinimide and carbon
553 dioxide, and after 1 minute no further derivatization can take place.

554 Peak areas for AQC-amino acids are essentially unchanged for at least 1
555 week at room temperature, and the derivatives have more than sufficient stability
556 to allow for overnight automated chromatographic analysis.

557 Detection limit is considered to be ranging from *ca.* 40 to 320 fmol for
558 each amino acid, except for Cys. Detection limit for Cys is approximately 800
559 fmol. Response linearity is obtained in the range of 2.5 to 200 μ M with
560 correlation coefficients exceeding 0.999. Good compositional data could be
561 obtained from the analysis of derivatized protein hydrolysates containing as little
562 as 30 ng of protein/peptide.

563

564 METHOD 5 – Precolumn OPA Derivatization General Principle

565

566 Precolumn derivatization of amino acids with *o*-phthalaldehyde (OPA)
567 followed by reversed-phase HPLC separation with fluorometric detection is used.
568 This technique does not detect amino acids that exist as secondary amines (e.g.,
569 proline).

570 *o*-Phthalaldehyde (OPA) in conjunction with a thiol reagent reacts with
571 primary amine groups to form highly fluorescent isoindole products. 2-
572 Mercaptoethanol or 3-mercaptopropionic acid can be used as the thiol. OPA itself
573 does not fluoresce and consequently produces no interfering peaks. In addition,
574 its solubility and stability in aqueous solution, along with the rapid kinetics for the
575 reaction, make it amenable to automated derivatization and analysis using an

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576 autosampler to mix the sample with the reagent. However, lack of reactivity with
577 secondary amino acids has been predominant drawback. This method does not
578 detect amino acids that exist as secondary amines (e.g., proline). To compensate
579 for this drawback, this technique may be combined with another technique
580 described in *Method 7* or *Method 8*.

581 Precolumn derivatization of amino acids with OPA is followed by a
582 reversed-phase HPLC separation. Because of the instability of the OPA-amino
583 acid derivative, HPLC separation and analysis are performed immediately
584 following derivatization. The liquid chromatograph is equipped with a
585 fluorometric detector for the detection of derivatized amino acids. Fluorescence
586 intensity of OPA-derivatized amino acids is monitored with an excitation
587 wavelength of 348 nm and an emission wavelength of 450 nm.

588 Detection limits as low as 50 fmol via fluorescence have been reported,
589 although the practical limit of analysis remains at 1 pmol.

590

591 METHOD 6 – Precolumn DABS-Cl Derivatization General Principle

592

593 Precolumn derivatization of amino acids with
594 (dimethylamino)azobenzenesulfonyl chloride (DABS-Cl) followed by reversed-
595 phase HPLC separation with visible light detection is used.

596 (Dimethylamino)azobenzenesulfonyl chloride (DABS-Cl) is a
597 chromophoric reagent employed for the labeling of amino acids. Amino acids
598 labeled with DABS-Cl (DABS-amino acids) are highly stable and show the
599 maximum absorption at 436 nm.

600 DABS-amino acids, all 19 naturally occurring amino acids derivatives,
601 can be separated on an ODS column of a reversed-phase HPLC by employing
602 gradient systems consisting of acetonitrile and aqueous buffer mixture. Separated
603 DABS-amino acids eluted from column are detected at 436 nm in the visible
604 region.

605 This *Method* can analyze the imino acids such as proline together with the
606 amino acids at the same degree of sensitivity, DABS-Cl derivatization method
607 permits the simultaneous quantification of tryptophan residues by previous

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608 hydrolysis of the protein/peptide with sulfonic acids such as
609 mercaptoethanesulfonic acid, *p*-toluenesulfonic acid or methanesulfonic acid
610 described under *Method 2* in “Protein Hydrolysis”. The other acid-labile residues,
611 asparagine and glutamine, can also be analysed by previous conversion into
612 diaminopropionic acid and diaminobutyric acid, respectively, by treatment of
613 protein/peptide with BTI described under *Method 11* in “Protein Hydrolysis”.

614 The non-proteinogenic amino acid, norleucine cannot be used as internal
615 standard in this method, as this compound is eluted in a chromatographic region
616 crowded with peaks of primary amino acids. Nitrotyrosine can be used as an
617 internal standard, because it is eluted in a clean region.

618 Detection limit of DABS-amino acid is about 1 pmol. As little as 2 to 5
619 pmol of an individual DABS-amino acid can be quantitatively analysed with
620 reliability, and only 10 to 30 ng of the dabsylated protein hydrolysate is required
621 for each analysis.

622

623 METHOD 7 – Precolumn FMOC-Cl Derivatization General Principle

624

625 Precolumn derivatization of amino acids with 9-fluorenylmethyl
626 chloroformate (FMOC-Cl) followed by reversed-phase HPLC separation with
627 fluorometric detection is used.

628 9-Fluorenylmethyl chloroformate (FMOC-Cl) reacts with both primary
629 and secondary amino acids to form highly fluorescent products. The reaction of
630 FMOC-Cl with amino acid proceeds under mild conditions in aqueous solution
631 and is completed in 30 seconds. The derivatives are stable, only the histidine
632 derivative showing any breakdown. Although FMOC-Cl is fluorescent itself, the
633 reagent excess and fluorescent side-products can be eliminated without loss of
634 FMOC-amino acids.

635 FMOC-amino acids are separated by a reversed-phase HPLC using ODS
636 column. The separation is carried out by gradient elution varied linearly from a
637 mixture of acetonitrile methanol and acetic acid buffer (10:40:50) to a mixture of
638 acetonitrile and acetic acid buffer (50:50), and 20 amino acid derivatives are
639 separated in 20 minutes. Each derivative eluted from column is monitored by a

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640 fluorometric detector set at an excitation wavelength of 260 nm and an emission
641 wavelength of 313 nm.

642 The detection limit is in the low fmol range. A linearity range of 0.1 to 50
643 μM is obtained for most of the amino acids.

644
645 METHOD 8 – Precolumn NBD-F Derivatization General Principle

646
647 Precolumn derivatization of amino acids with 7-fluoro-4-nitrobenzo-2-
648 oxa-1,3-diazole (NBD-F) followed by reversed-phase HPLC separation with
649 fluorometric detection is used.

650 7-fluoro-4-nitrobenzo-2-oxa-1,3-diazole (NBD-F) reacts with both
651 primary and secondary amino acids to form highly fluorescent products. Amino
652 acids are derivatized with NBD-F by heating to 60°C for 5 minutes.

653 NBD-amino acid derivatives are separated on an ODS column of a
654 reversed-phase HPLC by employing gradient elution system consisting of
655 acetonitrile and aqueous buffer mixture, and 17 amino acid derivatives are
656 separated in 35 minutes. ϵ -Aminocaproic acid can be used as an internal standard,
657 because it is eluted in a clean chromatographic region. Each derivative eluted
658 from column is monitored by a fluorometric detector set at an excitation
659 wavelength of 480 nm and an emission wavelength of 530 nm.

660 The sensitivity of this method is almost the same as for precolumn OPA
661 derivatization method (*Method 5*), excluding proline to which OPA is not
662 reactive, and might be advantageous for NBD-F against OPA. The detection limit
663 for each amino acid is about 10 fmol. Profile analysis can be achieved for about
664 1.5 μg of protein hydrolysates in the final precolumn labeling reaction mixture for
665 HPLC.

666
667 **Data Calculation and Analysis**

668
669 When determining the amino acid content of a protein/peptide
670 hydrolysate, it should be noted that the acid hydrolysis step destroys tryptophan
671 and cysteine. Serine and threonine are partially destroyed by acid hydrolysis,
672 while isoleucine and valine residues may be only partially cleaved. Methionine

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673 can undergo oxidation during acid hydrolysis, and some amino acids (e.g., glycine
674 and serine) are common contaminants. Application of adequate vacuum (less
675 than 200 μm of mercury or 26.7 Pa) or introduction of inert gas (argon) in the
676 headspace of the reaction vessel during vapor phase hydrolysis can reduce the
677 level of oxidative destruction. Therefore, the quantitative results obtained for
678 cysteine, tryptophan, threonine, isoleucine, valine, methionine, glycine, and serine
679 from a protein/peptide hydrolysate may be variable and may warrant further
680 investigation and consideration.

681

682

CALCULATIONS

683

684

Amino Acid Mole Percent—This is the number of specific amino acid
685 residues per 100 residues in a protein. This result may be useful for evaluating
686 amino acid analysis data when the molecular weight of the protein under
687 investigation is unknown. This information can be used to corroborate the
688 identity of a protein/peptide and has other applications. Carefully identify and
689 integrate the peaks obtained as directed for each *Procedure*. Calculate the mole
690 percent for each amino acid present in the test sample by the formula:

691

$$100r_U/r,$$

692

in which r_U is the peak response, in nmol, of the amino acid under test; and r is
693 the sum of peak responses, in nmol, for all amino acids present in the test sample.

694

Comparison of the mole percent of the amino acids under test to data from known
695 proteins can help establish or corroborate the identity of the sample protein.

696

Unknown Protein Samples—This data analysis technique can be used to
697 estimate the protein concentration of an unknown protein sample using the amino
698 acid analysis data. Calculate the mass, in μg , of each recovered amino acid by the
699 formula:

700

$$mM_W/1000,$$

701

in which m is the recovered quantity, in nmol, of the amino acid under test; and
702 M_W is the average molecular weight for that amino acid, corrected for the weight

703

of the water molecule that was eliminated during peptide bond formation. The
704 sum of the masses of the recovered amino acids will give an estimate of the total

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705 mass of the protein analyzed after appropriate correction for partially and
706 completely destroyed amino acids. If the molecular weight of the unknown
707 protein is available (i.e., by SDS-PAGE analysis or mass spectroscopy), the
708 amino acid composition of the unknown protein can be predicted. Calculate the
709 number of residues of each amino acid by the formula:

$$710 \quad m/(1000M/M_{WT}),$$

711 in which m is the recovered quantity, in nmol, of the amino acid under test; M is
712 the total mass, in μg , of the protein; and M_{WT} is the molecular weight of the
713 unknown protein.

714 **Known Protein Samples**—This data analysis technique can be used to
715 investigate the amino acid composition and protein concentration of a protein
716 sample of known molecular weight and amino acid composition using the amino
717 acid analysis data. When the composition of the protein being analyzed is known,
718 one can exploit the fact that some amino acids are recovered well, while other
719 amino acid recoveries may be compromised because of complete or partial
720 destruction (e.g., tryptophan, cysteine, threonine, serine, methionine), incomplete
721 bond cleavage (i.e., for isoleucine and valine) and free amino acid contamination
722 (i.e., by glycine and serine).

723 Because those amino acids that are recovered best represent the protein,
724 these amino acids are chosen to quantify the amount of protein. Well-recovered
725 amino acids are, typically, aspartate-asparagine, glutamate-glutamine, alanine,
726 leucine, phenylalanine, lysine, and arginine. This list can be modified based on
727 experience with one's own analysis system. Divide the quantity, in nmol, of each
728 of the well-recovered amino acids by the expected number of residues for that
729 amino acid to obtain the protein content based on each well-recovered amino acid.
730 Average the protein content results calculated. The protein content determined
731 for each of the well-recovered amino acids should be evenly distributed about the
732 mean. Discard protein content values for those amino acids that have an
733 unacceptable deviation from the mean. Typically greater than 5% variation from
734 the mean is considered unacceptable. Recalculate the mean protein content from
735 the remaining values to obtain the protein content of the sample. Divide the

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736 content of each amino acid by the calculated mean protein content to determine
737 the amino acid composition of the sample by analysis.

738 Calculate the relative compositional error, in percentage, by the formula:

739
$$100m/m_s,$$

740 in which m is the experimentally determined quantity, in nmol per amino acid
741 residue, of the amino acid under test; and m_s is the known residue value for that
742 amino acid. The average relative compositional error is the average of the
743 absolute values of the relative compositional errors of the individual amino acids,
744 typically excluding tryptophan and cysteine from this calculation. The average
745 relative compositional error can provide important information on the stability of
746 analysis run over time. The agreement in the amino acid composition between the
747 protein sample and the known composition can be used to corroborate the identity
748 and purity of the protein in the sample.

749